

SERVICE MANUAL

70000-70168

KUBOTA TRACTOR

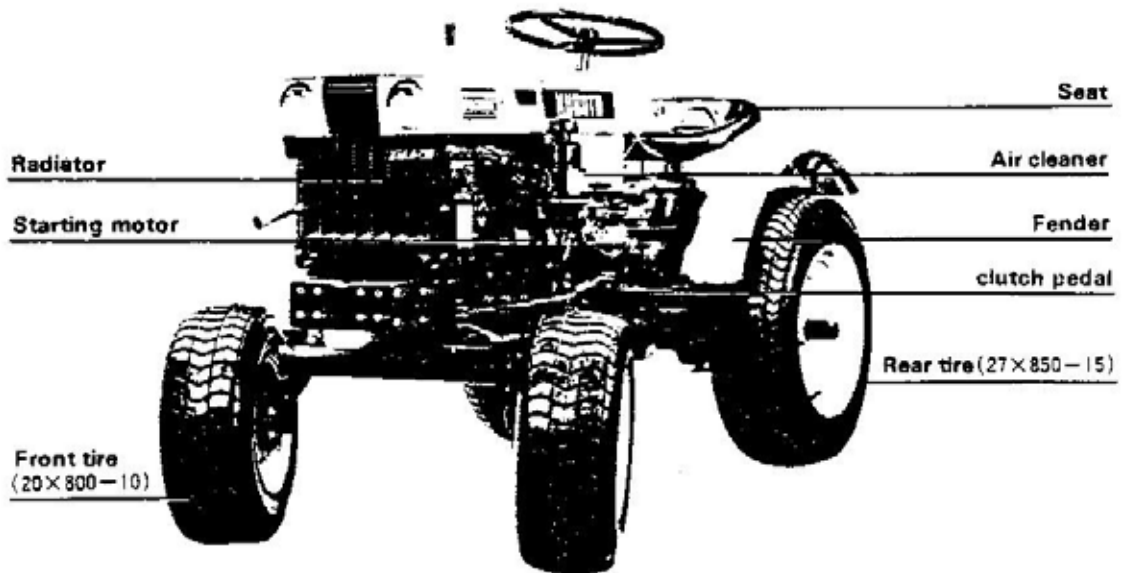
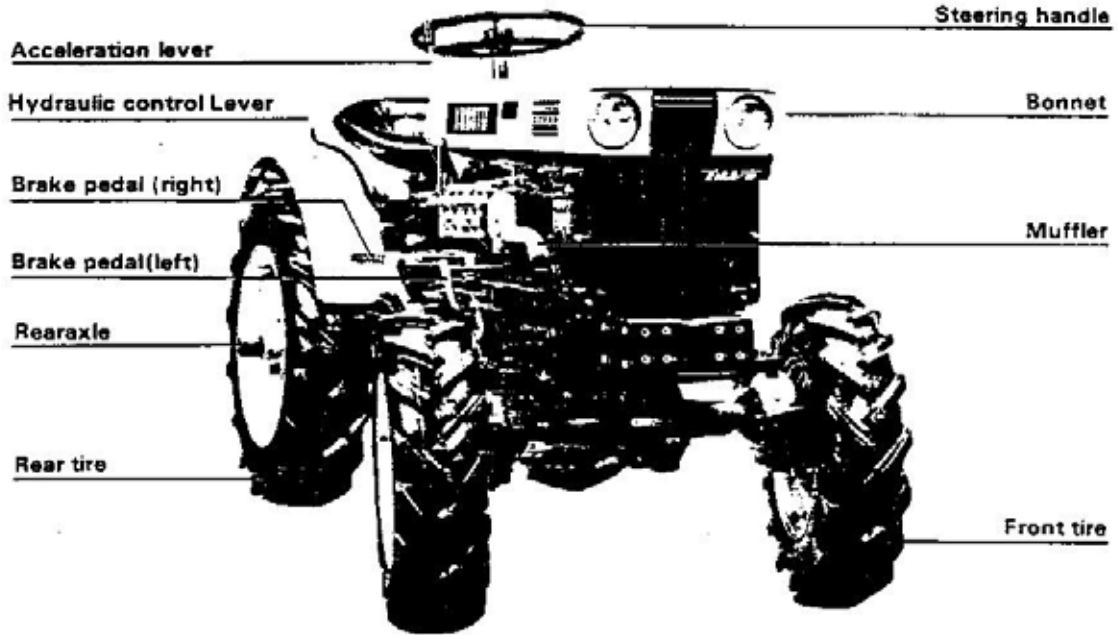
MODEL B6000



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1. Outside Views



2. Features

■ Compact and powerful 2-cylinder diesel engine !

Kubota ZL600 diesel is a water-cooled, heavy-duty and powerful engine, which will certainly display its excellent performance by powering the excellent mechanism of the B6000 tractor in various work in dry fields, wet fields, pastures, orchards and gardens.

■ Unique spherical combustion chamber !

Kubota's unique spherical combustion chamber is employed in the engine. This makes starting very easy, fuel consumption very low and output very high. This engine is certainly very economical from all points.

■ Starts up at once by battery-starter !

Since battery-starter, glow plug, decompression device and unique spherical combustion chamber are equipped, it is easy to start up.

■ Endurance even at low engine speed !

ZL600 engine has been specially designed for Kubota B6000 tractor. The torque performance is very good, always ensuring peak performance under extra overload when the speed is lowered. As driven by such a powerful engine, the tractor can be used under adverse condition and will not stall on the job.

■ 4-wheel drive ! (B6000)

Since B6000 tractor is driven with four wheels, it has big traction force and is available for any field work and traieing work with the standard rubber tires.

■ Light weight but powerful design !

Special consideration has been given to compact but powerful design and easier operation. Since newly developed tilling blades are employed, it ensures wider tilling and stable operation.

■ Easy to take out auxiliary hydraulic power !

Extra hydraulic power can be easily taken out from the cap of the hydraulic cylinder when other hydraulic implement than the rotary tiller is used. Hydraulic control valve already equipped can be utilized in such cases, too.

■ Differential lock !

Like bigger tractor, the differential lock is employed in this compact Kubota B6000 tractor. Even when one of the rear wheels slips, engaging the differential lock prevents such slips, ensures straight travelling and increases the trailing power.

■ Hydraulic operation when disengaging clutch !

Hydraulic pump is directly connected with diesel engine, hydraulic operation is available even when main clutch is disengaged. This mechanism would be so convenient when the implement is mounted or dismounted.

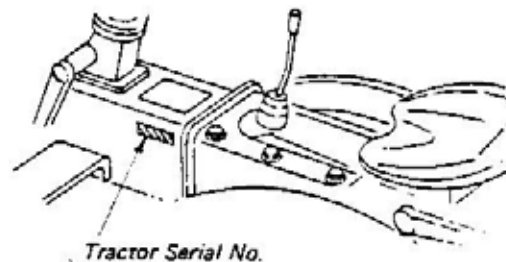
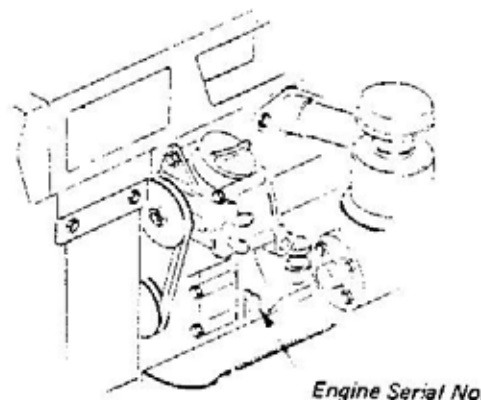
■ Comfortable riding !

Since ZL600 engine is 2-cylinder with minimum vibration and noise, and tractor has a special cushion under the seat, they minimize the fatigue to the operator and make tractor work a very comfortable one.

■ Water-, mud-, dust-proofed !

The important parts such as shafts, brakes, etc. are water-proofed, mud-proofed and dust-proofed.

If there are any necessity for difficult adjustments or repairs, please contact your Kubota Dealer stating the Model, Tractor Serial No. and Engine Serial No.



(Serial No. means a production number.)

3. Specifications

Model	KUBOTA 86000		KUBOTA B6000E	KUBOTA B6000E-T
Engine:	KUBOTA ZL600			
Type	Vertical, water-cooled, 4-cycle diesel engine			
Cylinders	2			
Total displacement	35.21 cu. in. (577cc)			
Bare engine horse power	12.5 HP			
Revolution speed	2,700 rpm			
Max. revolution	2,900 rpm			
Fuel	Diesel light oil or No.2 diesel oil			
Starting	Electric starter with battery, glow plug & decompression device			
Starter	12V 0.8KW			
Lubrication	Forced lubrication by trochoidal pump			
Cooling	Water with pressurized radiator			
Battery	65AH			
Fuel tank cap	2.38GA (9 lit.)			
Radiator cap.	0.79GA (3 lit.)			
Engine oil cap	0.53GA (2 lit.)			
Fuel injection nozzle	DN12 SD12			
Injection pressure	2000psi (140 kg/cm ²)			
Injection timing	26° BTDC			
Dimensions:				
Overall length	71-5/8 inch (1820mm)		70-7/8 inch (1800mm)	70-4/8 inch (1790mm)
Overall width	36-2/8 inch (920mm)		36-2/8 inch (920mm)	37-6/8 inch (960mm)
Overall height	43-6/8 inch (1110mm)		42-7/8 inch (1090mm)	42-4/8 inch (1080mm)
Wheel base	45-5/8 inch (1160mm)		47-2/8 inch (1200mm)	47-2/8 inch (1200mm)
Min. ground clearance	9-4/8 inch (240mm)		10-5/8 inch (270mm)	9-4/8 inch (240mm)
Treads	Front	29-7/8 ~ 31-4/8 inch (760 ~ 800mm)	27-1/8 ~ 29-7/8 inch (690 ~ 760mm)	29-7/8 inch (760mm)
	Rear	28 ~ 36-2/8 inch (710 ~ 920mm)	28 ~ 36-2/8 inch (710 ~ 920mm)	24 ~ 36-4/8 inch (610 ~ 910mm)
Tires	Front	6-12	400-9	20 x 800 - 10
	Rear	7-16	7-16	27 x 850 - 15
Transmission:	Forward 6		Reverse 2	
Wheel alignment:				
Type	Center-pivot type			
Kingpin inclination	8°			
Toe-in	0 to 0.2" (0 to 5mm)			
Camber	2°			
Caster	1°			
Trail	0.55" (14mm)			
Clutch:	Dry single plate, pedal type			
Differential:	Bevel gear type (both front and rear)		Bevel gear type (rear only)	
Brake:				
Type	Internal-expanding type			
Lining OD width	3.74 x 1.02 (96 x 26mm)			
Parking brake	Hook-interlocked with main brake			

	B6000	B6000E	B6000E-T
PTO shaft: Location Size RPM	Transmission case rear center No. 5 Involute spline 560, 840, 1350 w/engine at 2700 rpm.		
Attachment lifter: Type Hydraulic pump Pressure Cylinder Bore Stroke Max. lifting	Hydraulic type Gear pump (10.8 lit/min) 1200 psi (85 kg/cm ²) 2.36" x 3.27" (60 x 83 mm) 795 lbs. (360 kg) at lower link tip		
Min. turning radius	70" (1.78m)	65" (1.67m)	
Weight:	860 lbs. (390 kg)	770 lbs. (350 kg)	

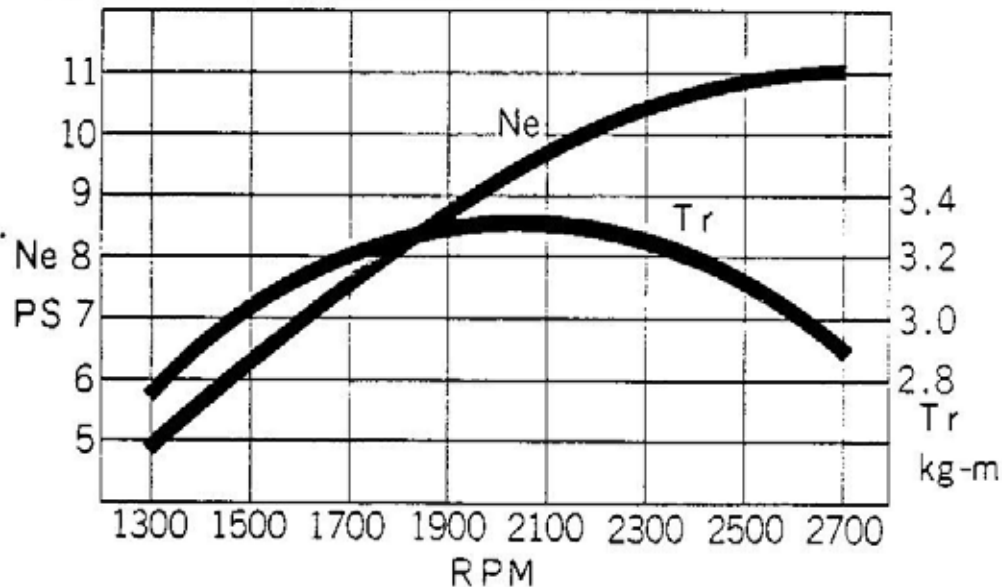
* The uses of the P.T.O. are power take off for various implements as well as for attaching the rotary directly to the rear and the rear mount mower.

● Traveling Speeds

Gearshift	Speed	mph (km/h)			Job type
		B6000	B6000E	B6000E-T	
Forward	1st	0.75	(1.21)	0.69 (1.10)	Rotary tilling, flat tilling, ridging
	2nd	1.12	(1.81)	1.02 (1.65)	Rotary tilling, flat tilling
	3rd	1.79	(2.88)	1.64 (2.63)	Rotary soil crushing, Mowing
	4th	3.24	(5.21)	2.96 (4.76)	Mowing, Plowing
	5th	4.83	(7.77)	4.41 (7.10)	Plowing
	6th	7.72	(12.42)	7.04 (11.33)	Trailer work, road traveling
Reverse	1st	0.97	(1.56)	0.88 (1.42)	
	2nd	4.16	(6.70)	3.80 (6.12)	

4. Engine

4.1 Performance curve of KUBOTA model ZL600 Diesel Engine



4.2 Main parts and handling instructions, Engine

(1) Fuel system

1. Fuel system is as shown in Fig. 1. The fuel flows in the direction shown by arrow marks. There are 3 air vents, 2 places (A) on the upper part of the fuel filter and (B) on the upper part of the fuel injection pump. These 3 air vents would vent all the air from the fuel system.

2. Through the transparent cup, it is possible to see the inside of the fuel filter. Therefore, it is possible to check the condition of the filter as well as the water, sediment, etc. at

the bottom of the fuel filter. The case can be easily removed by hand. Disassemble and clean after every 100 hours of use.

3. Fuel injection timing is adjusted by changing the number of shims used. A piece of the shim corresponds to 1.5° , approximately, in crank angle. Therefore, the injection will take place 1.5° later when a piece is added and 1.5° earlier when a piece is removed.

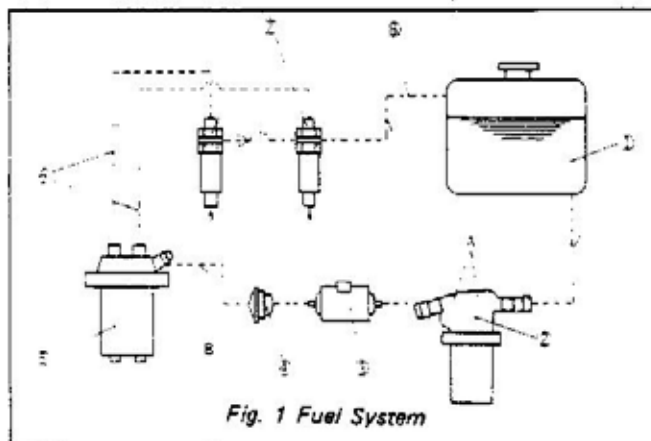
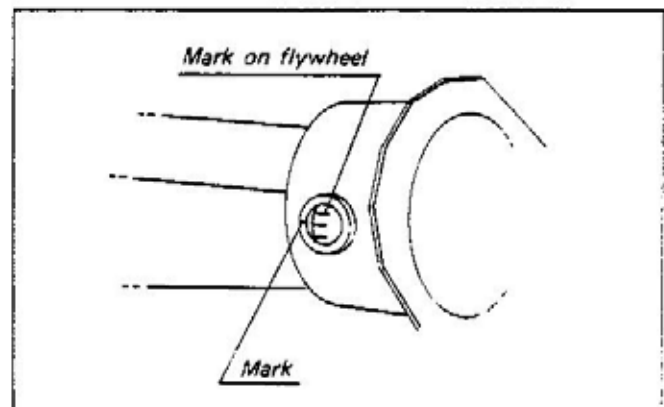


Fig. 1 Fuel System

- | | |
|------------------------|-------------------|
| 1. Fuel tank | 6. Injection pipe |
| 2. Fuel filter | 7. Nozzle holder |
| 3. Fuel pump | 8. Overflow pipe |
| 4. Fuel filter | |
| 5. Fuel injection pump | |



Mark 1FI on flywheel means 1st cylinder's injection timing and Mark 2FI on flywheel means 2nd cylinder's injection timing.

4 Fuel injection pump

(a) Outline of structure and function

The fuel injection pump employed is called Model PFR for 2 cylinders. It is manufactured in Japan through license agreement with Robert Bosch Co. of West Germany, and the most suitable pump for the Kubota Diesel Engine. The fuel injection pump is made very precisely and has direct relationship to the engine. Be very cautious in handling of the pump. The pump housing is of cast iron, and houses and protects the parts inside. The delivery valve is assembled between the delivery chamber and the high pressure pipe, and is closed by the delivery valve spring. When the pressure in the delivery chamber rises, this valve opens. However, it prevents the fuel counterflow. Another function of this valve is to reduce the residual pressure within the injection (high pressure) pipe by suction, and thereby prevents the dripping of the fuel oil. The pump elements are the cylinder and the plunger. The cylinder is equipped with a feed hole, and the plunger, a control groove. The cylinder and the plunger has a precision fit so the two elements should be handled as an unit. They should not be considered as separate units. The control rack is engaged to the pinion, and the pinion and plunger turns together. Therefore, when the rack is moved, the plunger turned, too, and adjusts the amount of injection. It is connected to the governor in the engine, and fuel is injected in accordance with the engine load and rpm. The rotating movement of the fuel cam within the engine is converted to the reciprocating movement of the plunger by the tappet. Through the lower spring seat, the plunger spring pushes down the plunger at all times.

(b) Flow of fuel under pressure

The fuel which has been sent from the feed pump to the fuel injection pump is sent under pressure in the following manner by the action of the plunger.

- i. When the plunger is at bottom dead center, the fuel flows from the fuel chamber through the feed hole as shown in Fig. 2(1) into the pump cylinder.
- ii. The camshaft turns and the plunger rises. When the upper surface of the plunger is the same as the upper tip of the feed hole, fuel is started to be sent under pressure (Fig. 2, (2)). When the plunger further rises thereafter, the fuel opens the delivery valve, and is sent to the high pressure pipe and the nozzle, Fig. 2(3).
- iii. The plunger rises further, and when the starting control group and the feed hole is aligned, as shown in Fig. 2(4), the high pressure fuel at the top of the plunger flows through the hole in the central part of the plunger, through the control group, feed hole and is sent back to the fuel chamber. The pressure then is decreased and the sending of fuel under pressure is completed.

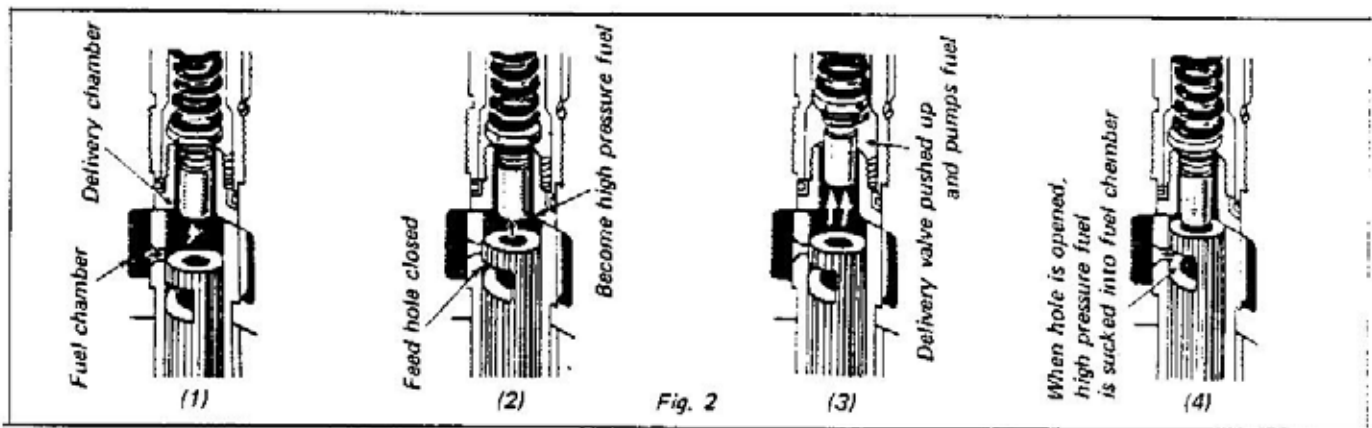


Fig. 2

(c) Adjustment of amount of injection

Fig. 3 illustrates the changes of the amount of injection at the various position of rotation of the plunger.

- i. Before the feed hole is closed by the upper surface of the plunger, there is a passage formed with the control group so the fuel is not affected by the pressure and the amount of injection becomes nothing.
- ii. Next, when the plunger is turned in the direction shown by the arrow mark, there is an effective stroke equivalent to A before the feed hole and the control group meet, and fuel is injected that amount.
- iii. When the plunger is turned further, the amount of injection becomes maximum. In other words, the effective stroke becomes maximum.

(d) Effective stroke

Effective stroke is the distance from the time the feed hole is closed by the upper surface of the plunger until the control group comes to the place of the feed hole after the plunger has risen. Therefore, the effective stroke changes with the rotation of the plunger, and eventually, the amount of fuel injection is in proportion with the effective stroke. The teeth of the control rack is engaged with the pinion. And the pinion is fixed to the control sleeve which can rotate freely around the outer circumference of the cylinder. At the bottom of this sleeve is the driving face of the lower part of the plunger. Therefore, by moving the control rack forward or backward, the plunger is turned, and consequently the amount of injection is altered.

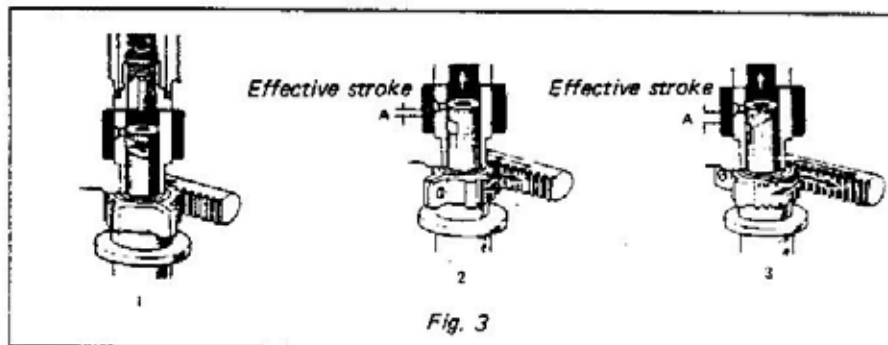


Fig. 3

Precautions in handling of fuel injection pump

There are many precise parts in the structure of the pump so if there should be even a little carelessness in the handling of the pump, there are cases when there would be much influence in the operation. So be very careful of the following points.

i. If the pump should be sealed, refrain from removing the seal and making repairs by yourself. These parts are related to the adjustment of the pump, and has a great influence on the performance of the pump, and eventually the performance of the engine.

ii. Be very careful so that water, dirt, etc. is not mixed in at the time of supply of the fuel oil. The fuel passes through the element and the nozzle which may be called the most important part of the pump, and onto the cylinder of the engine. These clearances are super-precision parts which may be (0.00004 in., 1/1000mm), so if water should be mixed in the fuel, it may cause scoring or rust, etc. which are damaging troubles to the element, valve, nozzle, etc. of the injection pump. Moreover, it may cause plunger, spring, camshaft bearing, tappets, etc. to wear out very quickly or may cause corrosion of these parts.

Always consider drum cans which have been left outdoors to contain water. Be sure to filter well before using.

Water is at the bottom of the drum can, so do not use until the last drop.

iii. The tightening torque of the delivery valve holder is 5 ~ 6 Kg-m.

If the holder should be tightened more than the specified torque, it may cause fractures in the pump housing which might cause fuel to leak, cause rack to fuel heavy, or might cause it to become caught, which might become the cause of very serious troubles.

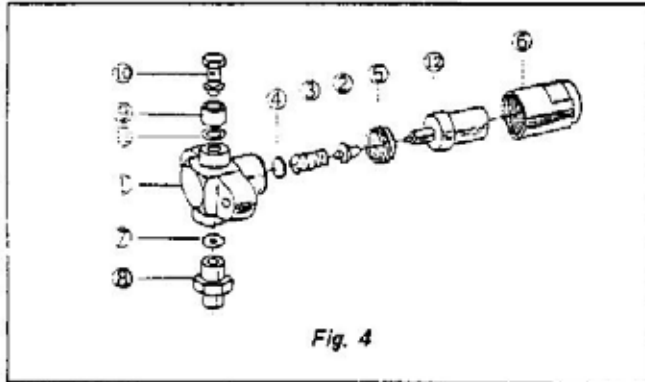


Fig. 4

- | | |
|-----------------------|-----------------------------|
| 1. Nozzle holder body | 7. Washer |
| 2. Pressure pin | 8. Inlet connector complete |
| 3. Nozzle spring | 9. Ring |
| 4. Adjusting washer | 10. Pipe joint bolt |
| 5. Distance piece | 11. Washer |
| 6. Retaining nut | 12. Nozzle piece |

(e) Nozzle holder

The structure of the nozzle holder is as shown in Fig. 4.

There is a bar filter in the nozzle holder and small fine dirt is filtered here so the fuel system is protected perfectly from dirt. However, the fuel pump and the nozzle are very precisely machined so great care should be taken at the time of handling so that these parts would not become dirty.

It is possible to adjust the pressure of the injection by the shims inside of the nozzle holder but there should hardly be any need to make the adjustment. However, if there should be need to make the adjustment, insert shims between 1 and 4 in Fig. 4. A shim with a thickness of 0.004 in (0.1mm) would increase the pressure about 142 psi (10 kg/cm²).

(f) The injection pressure is 140 kg/cm². Using a nozzle tester check the injection pressure and atomization. (See Fig. 5).

In case of checking the spray pattern of either of the nozzles by having fuel injected into the air with the nozzle holder installed at the end of injection pressure pipe, keep the other cylinder at rest too by either removing the nozzle holder or slackening the union nut which connects the holder with the injection pressure pipe. This care is necessary because the engine may otherwise start up when the starter is operated for the testing.

For testing, set the speed control lever at the maximum speed, and operate the starter. As the fuel is sprayed out,

the needle valve, if works normally, will produce pulsation sounds of high pitch closely resembling flute tone. Should no such pulsation sounds take place or fuel not spray but flow out or the atomization be unsatisfactory even if fuel sprays, check for the cause and remedy.

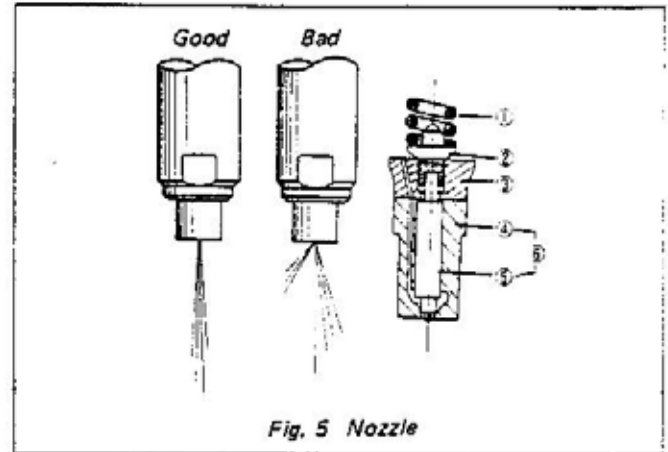


Fig. 5 Nozzle

- | | |
|--------------------|-----------------|
| 1. Pressure spring | 4. Nozzle body |
| 2. Pressure pin | 5. Needle valve |
| 3. Distance piece | 6. Nozzle piece |

CAUTIONS:

- Disassembly and assembly of nozzle piece should be conducted in fresh fuel, with close care.
- Replacement of nozzle piece should be as complete assembly and not as individual parts such as nozzle body, needle valve, etc.
- Touching spraying fuel is very dangerous. The atomized fuel may enter your fresh deep, damaging the structure of the part and poisoning your blood it contacts with. For this reason, refrain by all means from touching fuel in spraying.
- Standard torque for tightening the retaining nut should be 43 to 58 ft. lb (6 to 8 kg. m). Any torque higher than this will cause motion of needle spray valve to be too heavy resulting in poor injection.

(2) Lubrication System

- The oil filter is equipped inside of the crankcase as shown in Fig. 6.

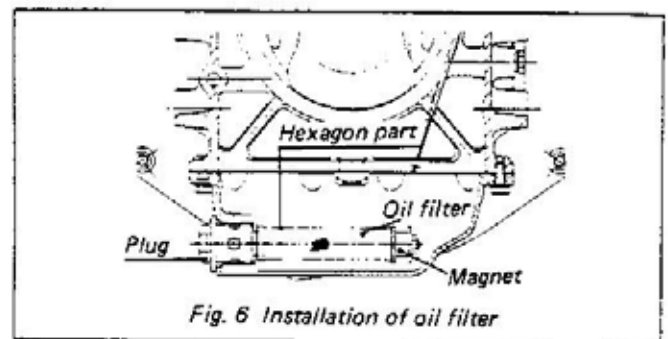


Fig. 6 Installation of oil filter

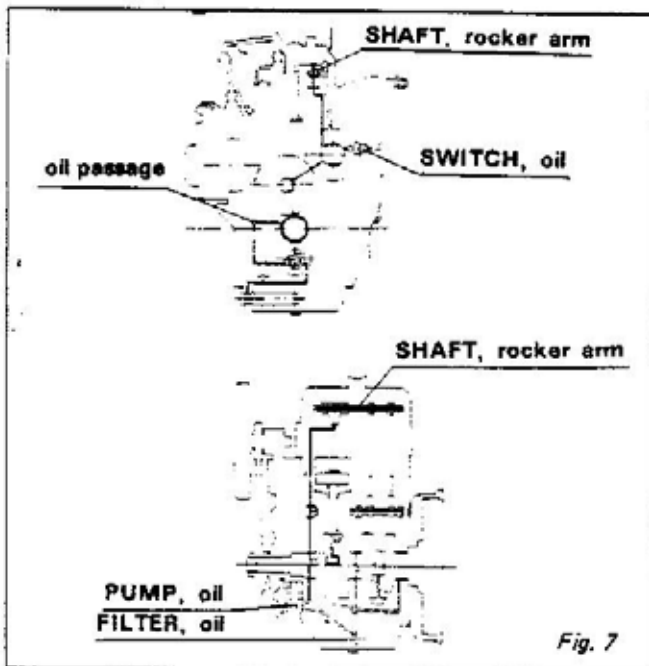
2 A magnet is provided at the tip of oil filter and removes all metal grit. This prevents the wear of the various parts. At the time the engine oil is changed, clean the inside of the crankcase and be sure to remove the oil filter. Clean the magnetic filter as well as the oil filter.

3 The lubricating system is as illustrated in Fig. 7. The lube oil which has passed through the fuel filter is sucked up by the trochoid pump. The oil is regulated to a pressure of 4.5 kg/cm^2 by a regulating valve.

A part of this oil passes through the crankshaft and lubricates the crank pin metal while another part passes through the crankcase and is sent to the rocker arms. An oil switch is equipped on the passage and controls the oil pressure.

That is, if the oil pressure falls below 0.036 psi (0.5 kg/cm^2), the pilot lamp lights up to inform the operator.

During operation, if the pilot lamp does not go out under normal speed, check the cause in the decrease in the oil pressure and make necessary remedy before operating. (check to see if the clearances are not too great, or if the oil pressure regulating valve is operating normally, etc.)



[Causes of drop in lube oil pressure]

- (1) The clearances of the various bearings in the lube oil system may be too large.
- (2) The rocker arm bracket may not be set firmly. Oil may be leaving from the joints and may cause pressure drops.

[Changing lube oil]

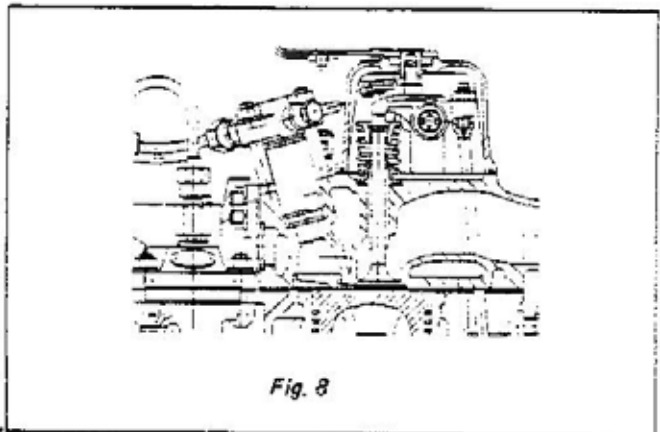
- (1) Engine oil should be drained and replaced with new oil the first time after about 35 hours operation. Thereafter, change oils after every 75 hours of operation.

- (2) Drain oil from the engine while the engine is warm. (This would allow all the oil to drain out.)
- (3) When the engine oil is to be changed, be sure to wash the inside of the crankcase as well as the inside of the oil filter.
- (4) At the time of changing the brand of the engine oil, even if engine has not been run the specified amount of hours, be sure to wash the inside of the crankcase and the oil filter before making the change. When oil with different viscosities are to be used, proceed in the same way. (Be careful not to mix oils of different brands.)
- (5) When the inside of the crankcase has been washed, be sure to wipe the solvent off clean so that there would be no solvent left. Solvents may be the cause of diluting the engine oil.

(3) Combustion system

1 A combustion system which is even more efficient than the conventional combustion chamber, that is, the unique Kubota swirl chamber combustion system (shown in Fig. 8) has been adopted for the engine.

In this system the fuel and air is mixed very efficiently and the use of the air after ignition is very high, so fuel consumption is low.



2 The role of sending the necessary amount of air for combustion at just the right time is performed by the valve timing and the air cleaner.

(a) The related valve structure drawing is as shown in Fig. 9. The valve must be assembled correctly to the cylinder head as shown in the drawing (Fig. 9).

The sining of the valve from the surface of the head should be $0.85 \sim 1.05 \text{ mm}$ as shown in Fig. 10. Be sure to check the dimensions. If the dimensions should be smaller than that specified, the valve would hit the top of the piston and may cause damages.

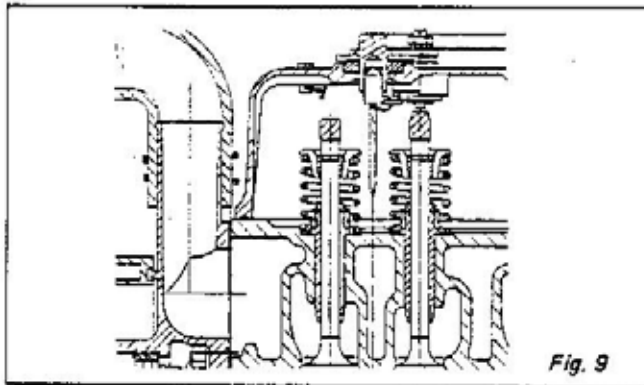


Fig. 9

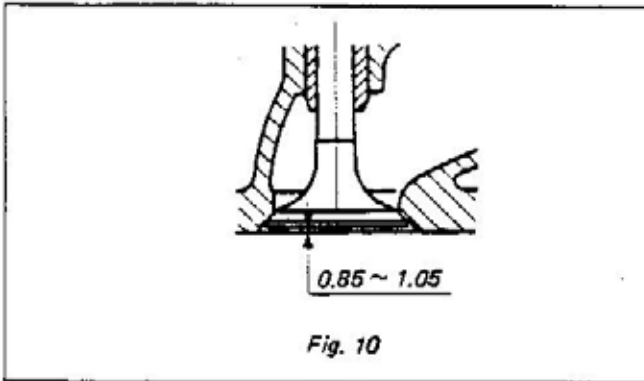


Fig. 10

(b) Adjustment of valve clearances

Valve clearance is a very important part which governs the performance of the engine. It is necessary that it be correctly adjusted.

i. Remove the head cover and with the compression in the top condition, align the mark on the top of flywheel with the mark in the clutch adjusting hole on the side of the clutch housing (that is, the position where the tip of the rocker arm is not pushing the valve down); and then make the adjustment.

ii. With the engine in the cold condition, set to the top position of compression, and loosen lock nut 1 and adjust so that the valve clearance would be 0.0079 ~ 0.0098 in (0.2 to 0.25 mm) by a thickness gage. Then tighten lock nut securely to fix tight. (See Fig. 11.)

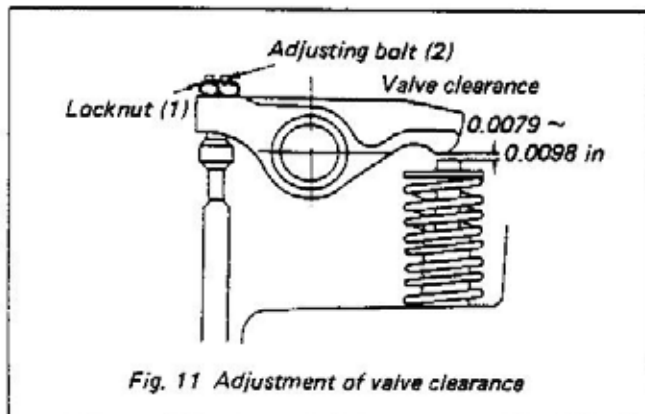


Fig. 11 Adjustment of valve clearance

iii. If there is no thickness gage, first make the clearance "0" by the adjusting bolt 2 (When doing this, be sure not to push down too hard.) Next, turn the bolt 70° to 90° to loosen, then the valve clearance would be 0.0079 ~ 0.0098 in (0.2 to 0.25 mm), the specified clearance. The screw thread pitch of the adjusting bolt is 0.039 in (1 mm). After making the adjustment, be sure to tighten securely. If a thickness gage is available, make adjustments by the thickness gage.

(c) Valve timing

When the valve clearance is adjusted as shown in Fig. 12, figures as shown in chart at right can be obtained.

Item	Design figures	
Inlet valve open	10	TC -20°
Inlet valve closed	1C	BC +45°
Exhaust valve open	EO	BC -50°
Exhaust valve closed	EC	

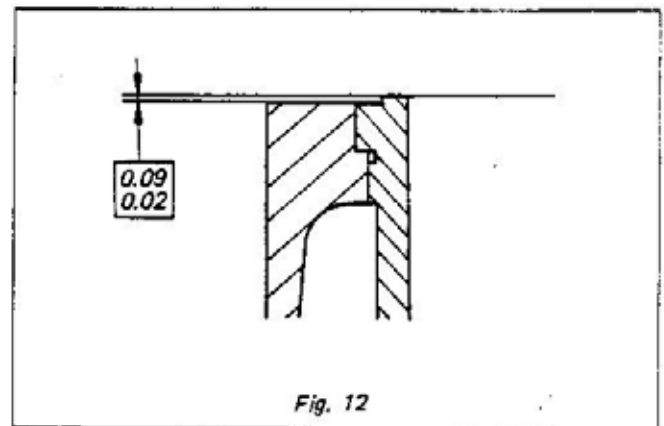


Fig. 12

(d) Decomp device

Assemble the related parts correctly and move the knob from the position of operation to the position of decomp. and check to see if the decomp device is working properly. If the battery seems to be over-discharged or if the temperature should be low, and the self-starting motor does not turn, pull the decomp knob, and the engine would become depressed, the speed of rotation of the engine would be increased and it would be possible to give inertia to the flywheel. Absolutely refrain from operating the decomp lever when the engine is running.

(e) Top clearance

The top clearance should be 0.6 ~ 0.8 mm. To check the measurement of the top clearance, tighten the cylinder head securely in the order shown in the next section.

The measurement should be taken by a fuse.

The cylinder gasket shim should be inserted on the head side.

The protrusion allowance of the top surface of the liner above the cylinder frame is 0.0008 in to 0.0035 in. (0.02 to 0.09 mm) as shown in Fig. 12. If the liner should be in excess of this figure it may become the cause of troubles.

■ Tightening of cylinder head

The tightening torque of the cylinder head nut is 6 ~ 6.5 kg-m. Only two of the eleven bolts used are stud bolts. At the time of tightening the cylinder head nuts, be sure to tighten the nuts uniformly. To do this, tighten the nuts in the order a little at a time very carefully.

Also, it is necessary to retighten the nuts if the tractor has been used for a long period of time. After retightening the nuts, be sure to adjust the valves to the correct clearances as related in the previous section. If the cylinder gasket has been exchanged for a new gasket, run the engine for about 30 minutes and retighten as related above.

(4) Air cleaner

The air cleaner plays a very important role in the engine. Fill oil to the lower shoulders of the oil pan, that is up to the OIL ↓ LEVEL mark.

When adding oil, check the oil level after the oil stuck to the elements has returned to the oil pan, (this is about 15 minutes after the engine is stopped), and if oil is insufficient, add oil. Ordinarily after 50 hours of use, change oil and at the same time wash and clean the filter element and the oil pan. (Absolutely refrain from using gasoline. Use solvents and shake off well before assembling.)

When tractor is used in specially dusty places, check every day and clean.

Also, check the packings and assembled parts well to see that no unfiltered air is being sucked into the engine.

(5) Main component parts

1. Be sure to assemble the gears by matching mating marks correctly as shown in Fig. 13. The backlash of the gears is 0.04 to 0.11 mm.
2. The crankshaft gear should be heated to about 176°F (80°C) and pushed into place on the crankshaft. If interference should be excessive and there are fears that the shaft would be damaged, heat to a higher temperature to make the gear softer.
3. To assemble camshaft gear, refer to Fig. 14, place stopper (3) on camshaft (2) first. Next, insert key, lubricate, and insert camshaft gear (1). Lastly, insert the cir clip.

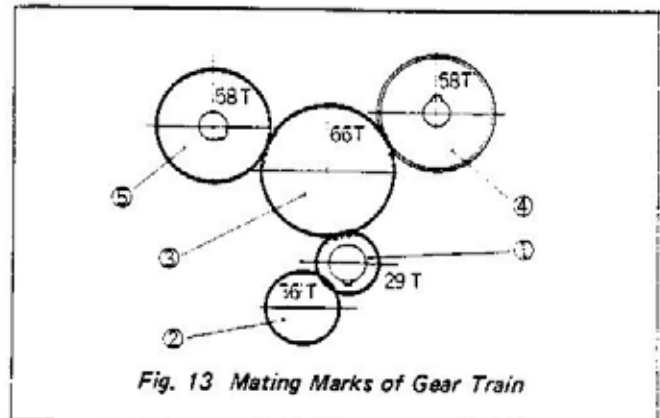


Fig. 13 Mating Marks of Gear Train

1. Crankshaft gear
2. Oil pump drive gear
3. Idle gear
4. Camshaft gear
5. Fuel injection pump drive gear

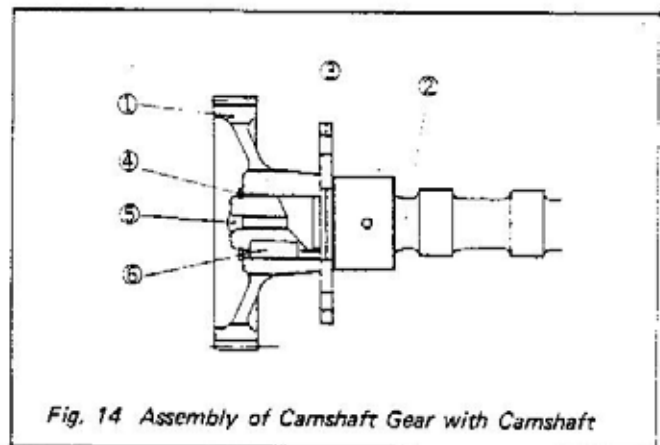


Fig. 14 Assembly of Camshaft Gear with Camshaft

1. Camshaft gear
2. Camshaft
3. Camshaft stopper
4. Cir-clip
5. Pin plug
6. Key

4. On the main bearing case, flywheel side, fit metals 21 and side metals 22, 23, and next, fit into flywheel side crankshaft journal. Then, using lock washer 28, tighten main bearing cases 25, 26 with bolt 27 to the specified tightening torque of 3 ~ 3.5 kg-m.

5. At the time of assembling main bearing case and crankshaft, be sure to observe the following precautions. (Fig. 15).

(a) Use main bearing case bolt 44 and lock washers 45 46 (15321-04571), and be sure to tighten to the specified tightening torque of 3 ~ 3.5 kg-m.

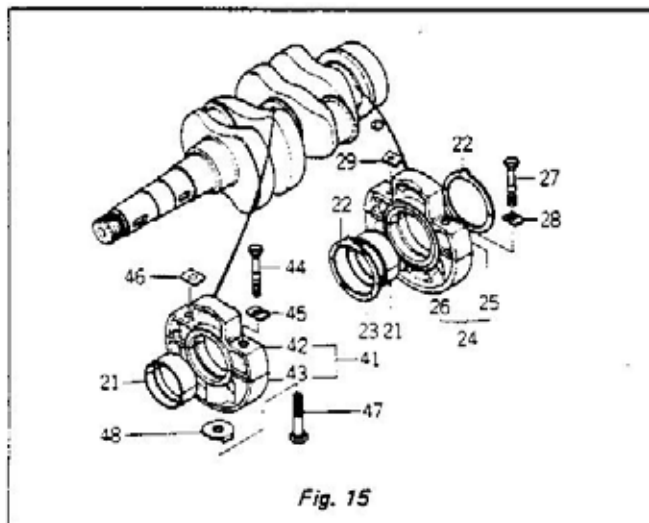
(b) Before assembling the bearing on the crankshaft, apply engine oil liberally over the metal surface that contacts with the shaft.

Surfaces to joint of each bearing case and metal should be clean and dry. Be sure to have no dirt entrapped in between in the course of assembling, otherwise it will form a cause of troubles. These precautions apply to any kind of bearings and bushings.

6. Installing bearing-assembled crankshaft in engine frame: Place the standard gasket on the bearing side surface which faces the flywheel, and assemble the crankshaft into place giving close attention to crankpins and bosses so as to give no damage to these parts.

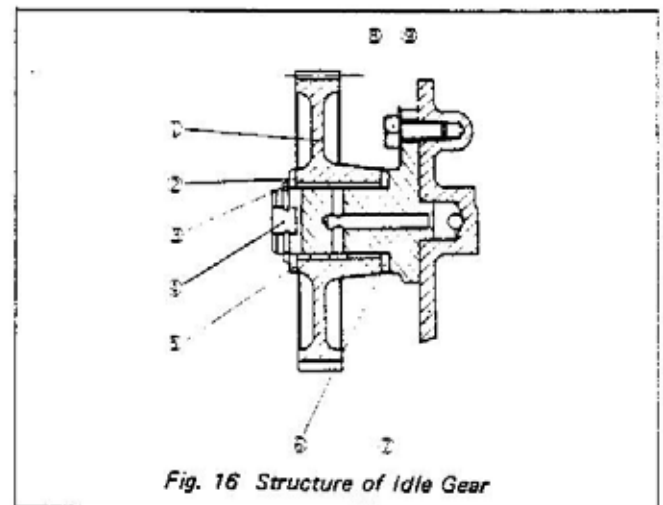
(a) After assembling, check and make certain that oil passage of the bearing case align with the corresponding oil hole in the crankshaft. Then install set bolt securely. Do not fail to use set bolt gasket.

(b) Then tighten bolt 47 which fixes the case to the frame using the washer 48. The tightening torque should be 5 ~ 5.5 kg-m.



(c) Con-rod bolts tightening torque should be 3 ~ 3.5 kg-m. Width across flats is 13mm.

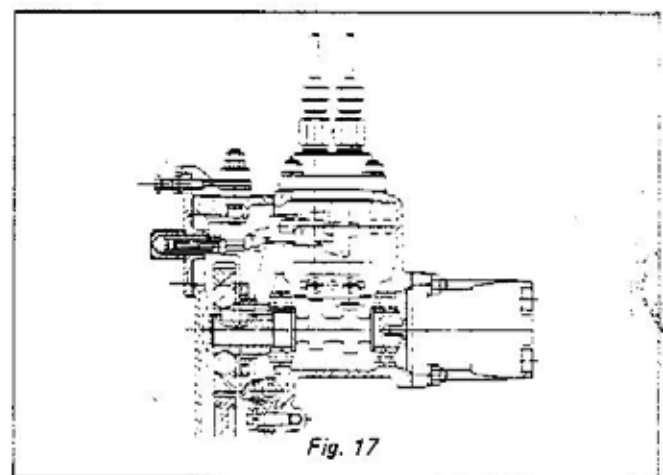
7. The structure of the idle gear is as shown in Fig. 16.



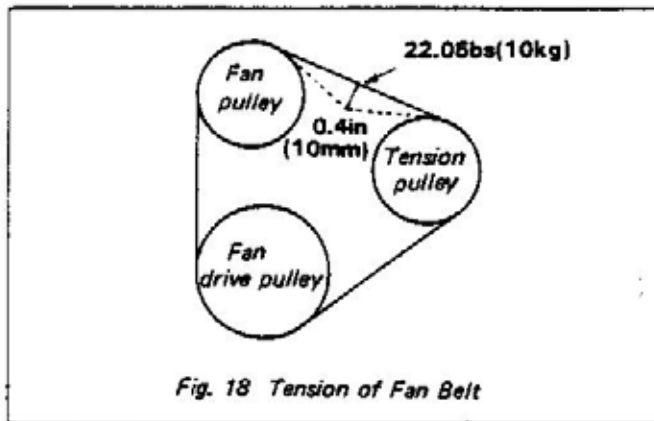
1. Idle gear
2. Idle gear collar-2
3. Idle gear retainer
4. Idle gear shaft
5. Idle gear bushing
6. Idle gear collar-1
7. Engine frame
8. Bolt
9. Idle gear shaft washer

Fix the idle gear to the crankcase securely with 3 bolts (tightening torque 2.4 ~ 2.8 kg-m). Be sure to bend the lock washer. After assembly, check to make sure the gear turns lightly.

8. The structure of the fuel camshaft is as shown in Fig. 17. Assemble the bearings and governor unit to the camshaft and install in the crankcase.

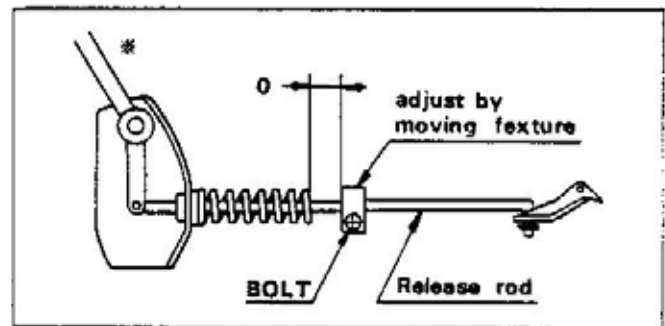


9. When attaching flywheel to crankshaft, be sure to clean the entire surface carefully. Then coat the sliding surface with a thin film of engine oil but remove all traces of oil from the jointing surface by washing with gasoline and dry well. After assembly, tighten carefully to the specified tightening torque of 5.5 ~ 6 kg-m. Also, be sure to bend the lock washer.
10. The tension of the cooling fan belt should be as shown in Fig. 18. push downward the central part of the belt between the cooling fan pulley and the dynamo pulley with the fingers. The amount of slackness should be 0.4 in at 22.05 bs (10 mm, at 10 kg). If the tension of the belt should be too weak, the speed of revolution of the cooling fan would drop, and the cooling efficiency would drop. The generating efficiency would also drop. Moreover, the belt will slip, causing the belt to become heated, which would shorten the life of the belt extremely. The belt should be a little taut and when necessary tightened further by the dynamo pulley.



11. The following are precautions concerning the radiator.
- Fur inhibitor, detergent, and anti-freezer should be used in accordance with the instructions in the related Instruction Manuals.
 - Be sure at all times to remove insects, mud, dust, dirt, and any other foreign matters which may get stuck to the grill fins and tubes, so as not to reduce the cooling effect of the radiator.
 - After finishing each seasonal work, check and make certain that the nuts which are used for connecting the shockabsorbing rubber and the bottom of the radiator are sufficiently tight.
 - For other precautions, refer to the Instruction Manual.

(6) Idling adjustment



At time of idling set to position marked with * and confirm whether operation is correct.

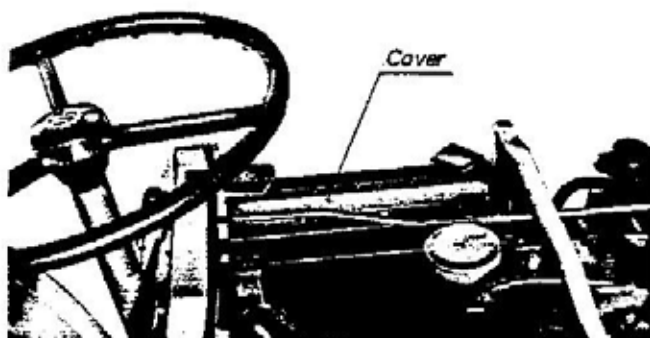
5. Battery

5.1 Checks and repair of battery

Recently, the batteries have been improved greatly. However, how the batteries are handled greatly affects the life, poor maintenance causing short lives, which means unnecessary expenditures. Handle the battery correctly and obtain the greatest efficiency.

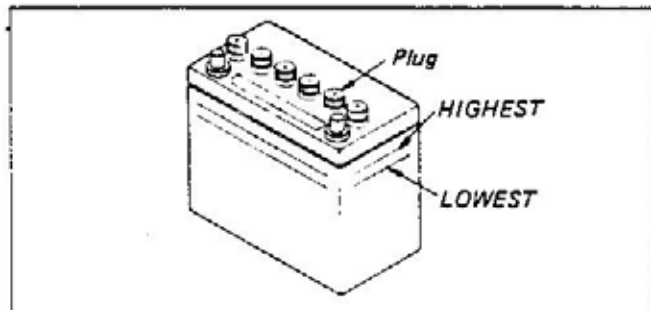
- The battery of the tractor is absolutely necessary for starting the engine, the electric source for the fuel pump, source of lights, etc.
- When the battery becomes discharged, it would become difficult to start the engine and the lights would become dim.

It would be too late if the battery should be discharged to such a condition. The battery should be charged before it becomes completely discharged.



- In the battery, the water in the electrolyte would become evaporated or the electrolyte would decrease during the charging procedure. When there is a shortage of the electrolyte, the battery would be damaged, if the electrolyte should be excessive, it would spill and damage the tractor.
- Maintain the electrolyte at proper level, between HIGHEST and LOWEST lines. Be sure to add distilled water up to the HIGHEST line in order to keep the level always higher than the LOWEST line.

To add distilled water to the battery, remove the plug cover and the respective plugs. Then fill with water.



When charging the battery, connect the + of the battery to the + of the charger; and the - of the battery to the - of the charger and charge in the ordinary way (long time charging).

Rapid charging method is the way of charging the battery in a very short time with a large current when the battery is in the discharged condition. This method should be used only in cases of emergencies. It should be added here that if the engine should be started in this way, after the tractor work is finished and as soon as possible, the battery should be correctly and fully charged in a long time.

*When mounting the battery on the tractor, be sure to connect + and - terminals correctly. If not, it may damage the fuel delivery pump.

When repairing the electric circuit, be sure to disconnect the minus cord from the battery. (Remove the - cord.) Life of the battery is said to be 2 years. Using more than 2 years will cause difficulty in starting the engine. Replace the battery with a new one.

■ For Long time Storage

- (1) When the tractor is to be stored for a long period of time, remove the battery from the tractor, fill the electrolyte to the correct level and keep stored in a dry and shady place.
- (2) The battery will discharge even during the storage, so charge the battery once a month during the summer and once in two months during the winter.
- (3) An inexpensive, simple to handle battery charger is available at your Kubota dealer so that the battery can be charged even at home. Buy a battery charger and a hydrometer so that the battery could be well-maintained.

The relation between the atmospheric temperature and specific gravity of the electrolyte, which shows the charged condition, is approximately as of the following table:

(Strictly speaking, it is difficult to judge only by the specific gravity.)

Temperature	68°F (20°C)	59°F (15°C)	50°F (10°C)	41°F (5°C)	32°F (0°C)	23°F (-5°C)
Specific gravity	1.260	1.264	1.267	1.271	1.274	1.278
Usable	1.230	1.234	1.237	1.241	1.244	1.248
Immediate charge is necessary	1.220	1.224	1.227	1.231	1.234	1.238

When using a rapid charger, please be careful of the following:

- (1) In case the battery becomes so discharged that it is impossible to start the engine, it is necessary to charge the electrolyte with a specific gravity of about 1.16 to that of about 1.26 or for about 24 hours (all day and night).
- (2) If the battery has been used, for instance, during spring, summer and autumn, and is to be stored for the winter (a long period of time), charge the battery for 8 hours (from morning till night). This would prevent battery from rapid deterioration.
- (3) When the battery is to be used for the first time in spring after a winter's storage, the battery has discharged. If the battery had been charged before storage in autumn, the battery would return to normal if charged for 8 hours (from morning till night).

If the engine is repeatedly started and stopped, there is no time for charging by the engine dynamo, and the battery would become completely discharged. If the battery becomes weak through repeated starting and stopping, charge the battery immediately. When a weak battery is used, it would become more difficult to start the engine, causing unnecessary work on the battery, which further causes the battery to become discharged.

When the battery is used in a good condition, it would be easy to start the engine, using only a little electricity. Eventually, it means that the good condition of the battery can be maintained. If the specific gravity of the electrolyte drops to 1.23 at 20°C, charge immediately.

[NOTE]

Battery electrolyte is diluted hydrosulphuric acid. Even a drop on clothing would cause a hole. Be careful in handling the electrolyte.

Check the specific gravity of the electrolyte in each of the six compartments of the battery.

When the battery is charged at an automobile repair shop, or a gasoline stand, instruct the attendant to charge the battery fully. Check yourself to see that the specific gravity is more than 1.26 at 20°C after charging has been completed.

Precautions at time of charging

When the battery is to be charged, charge in the following order.

- (1) Remove the terminal of the minus cord of the battery first. If the plus terminal is removed first, short-circuits would be caused when tools, etc. comes into contact with the body.
- (2) Remove the battery from the tractor and wipe the top of the battery clean with a piece of cloth.
- (3) Remove the plug cover and the 6 plugs, and adjust the level of the electrolyte to the correct level.

- (4) Connect to the charger, and charge the battery. Hydrogen gas develops during charging, so be very careful there are no fires or sparks nearby.
- (5) After charging has been completed, remove the connecting wire. Then, check the specific gravity of the respective compartments after development of gases has settled down.
- (6) Set plugs and plug cover, and mount onto the tractor. Attach the plus terminal first, and then attach the minus terminal.
If the battery cord should be pushed tightly by the cover, etc., it would be the cause of short-circuits, or leakage of electricity, so be very careful at the time of mounting on the tractor.
- (7) Clean the terminals of the battery cord very well. Tighten securely, and grease the parts so that they would not corrode.
- (8) Be sure to set the rubber cap on the battery cord terminal.

5.2 Starter

Nominal voltage	12V
Nominal output	0.8KW
Direction of rotation	Clockwise (seen from pinion side)
Suitable battery	NS70, 65AH
Brush	Length Standard 19mm Limit of use Until 13mm
Brush spring Pressure	Standard 1020g ~ 1380g Min. pressure 600g

At the time of removing the starter, be sure to remove the minus side cord of the battery.

5.3 Generator (dynamo)

Type	Alternating current
Nominal output	Daytime 90W Night time 60W (30W used for headlights)
Revolution	about 5400 rpm

5.4 Rectifier

Silicon diode type using 4 diodes
All wave rectifier

5.5 Battery

Nomenclature	NS 70
Voltage Capacity	12V 65AH
Weight	Approx. 13.5kg without electrolyte
Electrolyte	Approx. 4.64 liters
Specific gravity of electrolyte	1.260 at 20°C

5.6 Horn

Specified voltage	12V
Current required	Less than 1.5A
Noise	100dB ± 5
Basic frequency	44Hz ± 30
Working voltage	9 ~ 14.5V

5.7 Magnetic pump

- Specified voltage 12V
- Working voltage 8 ~ 16V
- Discharge 500cc
- Average current about 0.8A
- Direction of installation Discharge side up

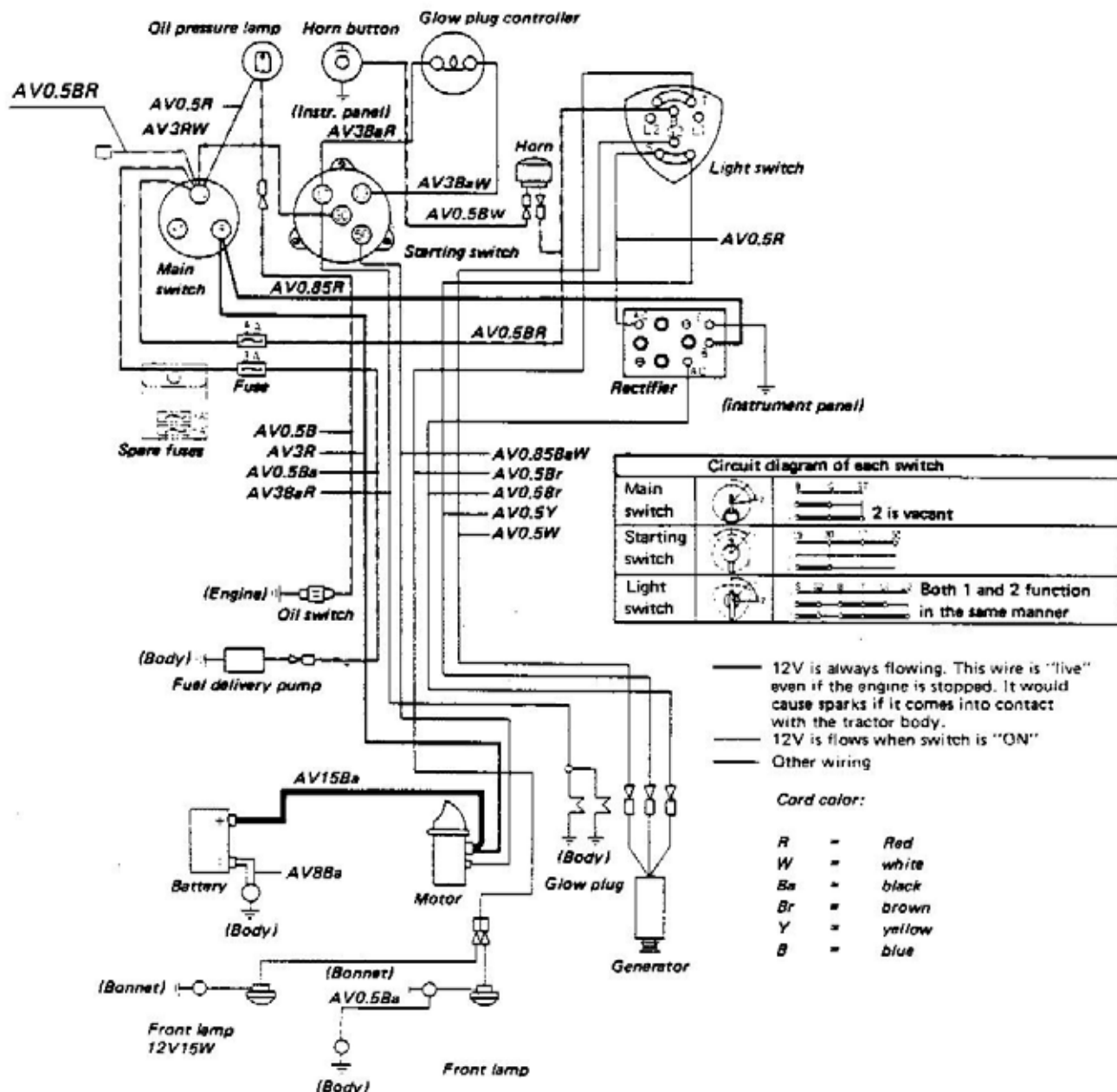
The working part has a piston and valve in the central part, with the coil in the outer part. When the current is turned on, a magnetic field is formed in the coil, causing the

piston to rise, which discharges the fuel. When the piston reaches the upper limit, the current is cut off, and the piston is pushed down by the force of the spring. This action is repeated to force the fuel to flow.

5.8 Fuse

There are two types, 3A and 5A. When a fuse blows, be sure to check for the cause before replacing.

5.9 Wiring Diagram



6. Tractor

6.1 General precautions

The following are general precautions and services required for disassembly and assembly:

(1) Do not use any kind of adhesive or bonding agents on "O" rings and oil seals.

(2) Oil seal: Fill grease between lips before use. Install according to the diagram. (Example)

(3) Roll Pin (Spring pin): (Examples)

In case of driving in a roll pin, be attentive to the slot in relation of force to be applied to the pin. The slot should face the direction of the force or that of the rotation as case requires, as shown with line in the diagrams.

(4) Keep disassembled parts in order as respective groups.

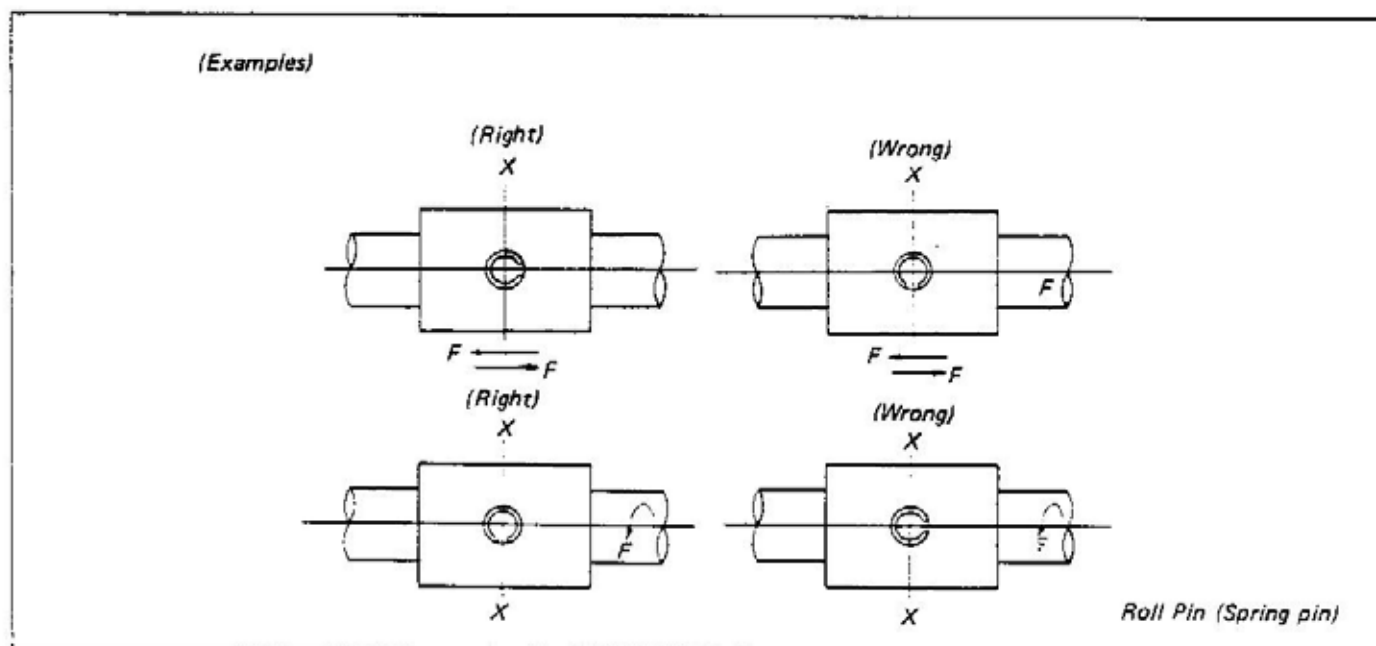
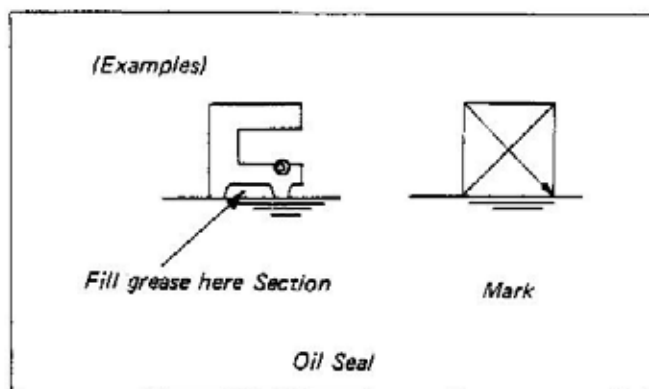
Don't mix them up together. Of them all, bolts absolutely require this care since there are special kinds employed at specific places. Those marked with "7T" are specially hardened ones.

(5) For tightening bolts, be sure to use respective tightening torques, which are listed in the torque specifications. Do not fail to employ washers, caulking materials, and nuts, as specified, to lock them securely.

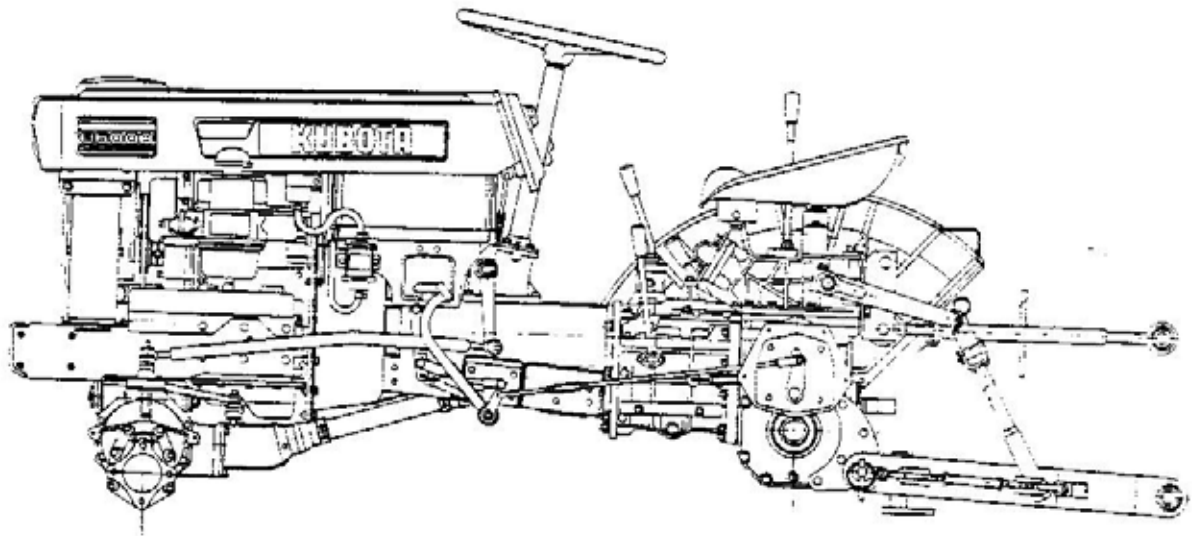
(6) For replacements of parts, be sure to use Kubota Genuine Parts.

(7) In case of raising the tractor with a jack and supporting with the stand, the ground should be level and solid and the wheels be blocked for safety's sake.

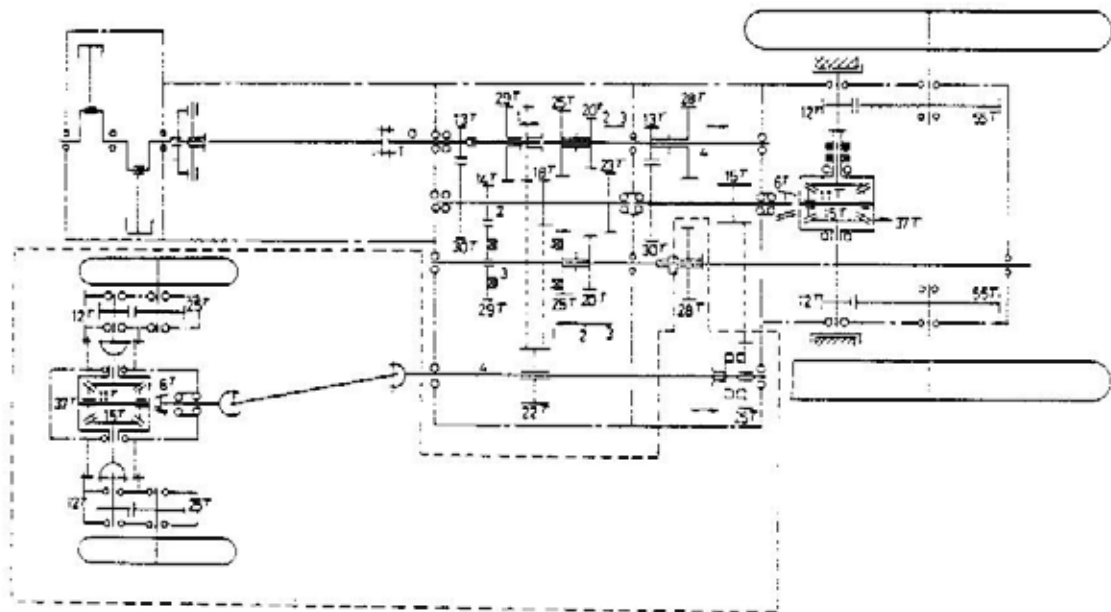
(8) At the time of disassembling and repairing, it is recommended to note and record Engine No. and Tractor No. of the specific tractor. This will be useful in case of ordering new parts and inquiring for information regarding the tractor.



6.2 Outer appearance



6.3 B6000 4 wheel drive



The structure within the dotted lines for model B6000E and ET are not shown.

7. Disassembly of Main Parts

7.1 Removal of the front axle

- (1) Remove the drag link from the pitman's arm and knuckle arm.
- (2) Raise the whole tractor with a jack and remove the right and left tires.
- (3) Before removing the front axle and front wheel gear case, drain out the oil in the case.
- (4) Remove the center pin. Then the front axle can be removed.

7.2 Removal of engine

- (1) Open the bonnet, and remove the wires. Then unscrew the 2 set bolts on the right and left sides which fixes the bonnet to the radiator, and remove the bonnet.
- (2) Remove all wiring. (These include + and - of battery, cords, self-starter cord, generator cord, oil lamp, and glow plug.)
- (3) Loosen the battery retainer and remove battery.
- (4) Stop the fuel and remove fuel piping. Remove fuel tank band and dismount the fuel tank.
- (5) Loosen the 4 bolts (M8) and remove tank battery support.
- (6) Remove throttle lever and decompression lever.
- (7) Remove muffler cover and muffler.
- (8) Remove the 2 hydraulic oil pipes from the oil pressure pump.
- (9) Remove the starter.
- (10) Remove bolts which set engine to housing and pull engine out to the front.

7.3 Disassembly of brakes

- (1) Remove differential lock rod.
- (2) Remove fender.
- (3) Remove brake return spring and brake rod.
- (4) Remove brake cover and brake drum.

7.4 Disassembly of pedals

- (1) Remove differential lock rod.
- (2) Remove clutch rod.
- (3) Remove the joint pin of the left brake pedal and remove the pedal.
- (4) When the pedal rod is pulled out, the clutch pedal can be removed.
- (5) Pull out the split pin of the differential lock pedal rod, and remove differential lock pedal.

7.5 Disassembly of frame clutch housing

- (1) Remove nut fixing housing to transmission case and pull out to the front.

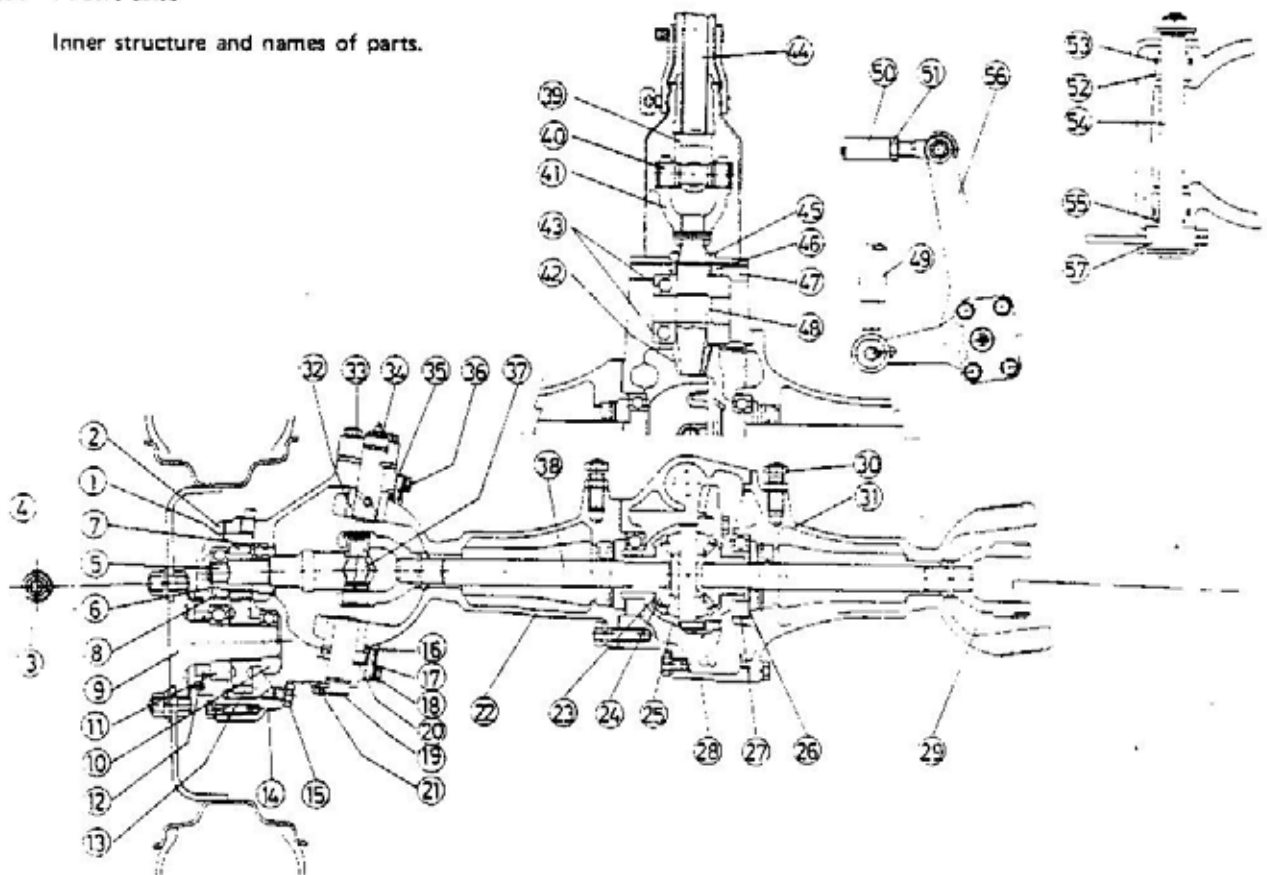
7.6 Seat, Control rod and Lift Arm

Remove the control valve, propellor shaft and drive shaft, shaft.
This would leave only the transmission case and differential gear case.

8. Front Axle

8.1 Front axle

Inner structure and names of parts.



- | | | |
|---------------------------|-----------------------------|-----------------------------|
| 1 GEAR, spur 12 | 20 BEARING, thrust ball | 35 JOINT, universal 2 |
| 2 COVER, gear case | 21 PLATE, lock 2 | 40 JOINT, universal |
| 3 STUD | 22 CASE, front axle 3 | 41 JOINT, universal |
| 4 NUT | 23 SHIM | 42 SHAFT, pinion bevel gear |
| 5 SHAFT, universal joint | 24 GEAR, diff side | 43 BEARING, ball |
| 6 SEAL, oil | 25 CASE, diff 2 | 44 SHAFT, front axle drive |
| 7 BEARING, ball | 26 SHIM 1 | 45 NUT |
| 8 BEARING, ball | 27 BEARING ball | 46 SEAL, oil |
| 9 HUB, front wheel | 28 CASE, front axle 1 | 47 COVER |
| 10 BEARING, ball | 29 JOINT, universal 3 | 48 COLLAR |
| 11 BEARING, ball | 30 BOLT | 49 LINK, drag |
| 12 SEAL, oil | 31 CASE, front axle 2 | 50 ROD, tie |
| 13 GEAR, spur 25 | 32 BUSH | 51 NUT, LH |
| 14 CASE, front wheel gear | 33 ARM, knuckle 2 | 52 BUSH |
| 15 PLUG | 34 KINGPIN, 1 | 53 O RING |
| 16 SEAL, dust | 35 HOLDER, dust seal 1 | 54 PIN, center |
| 17 COVER, dust 1 | 36 PACKING, felt | 55 O RING |
| 18 COVER, dust 2 | 37 JOINT, universal | 56 ARM, knuckle |
| 19 KINGPIN 2 | 38 SHAFT, front wheel drive | 57 BUSH |

8.2 Front axle (4 wheel drive)

[Disassembly]

- (1) Remove the tie-rod from the knuckle arm.
- (2) Remove dust cover, and move the dust seal, the dust seal holder and packing to the inside.
- (3) Remove the knuckle arm, and remove kingpin 1.
- (4) Remove lock plates and withdraw kingpin 2.
- (5) Pull out front wheel gear case, and remove dust seal, dust seal holder and packing.
- (6) Remove front wheel gear case cover.
- (7) Remove circlip on the end of universal joint shaft and pull out the ball bearing, #6302, with a bearing puller. (Be careful when removing. If a bronze hammer should be used to knock out, the inner #6204 ball bearing would be knocked out at the same time, which would be very tight. There are fears that the shaft may be deformed because the diameter of the shaft is so small.)
- (8) Pull out the #6205 ball bearing from the front wheel shaft. Between 26T gear and #6206 ball bearing, there is a circlip, so it cannot be removed by hammering.
- (9) The right side and the left side are the same.
- (10) Remove front axle case 2 to the left and the front axle case 3 to the right. The differential is removed to the left.
- (11) Remove the universal joint on the tip of the pinion shaft, remove the cover and pull out the pinion shaft.
- (12) Disassembly of universal joint
 - (a) Remove the circlip of the universal joint.
 - (b) Push out the universal joint as much as it would go, using a bronze rod.

(c) Pull out very carefully the needle bearing in the tip of the universal joint, using a plier. Be careful or the needle bearing would fall apart.

[Assembly]

- (1) Assembly is in the reverse order of disassembly.
- (2) At the time of assembly make adjustments if the bevel gear and pinion do not mesh correctly on the backlash is wrong. (standard is 0.13 ~ 0.25 mm.)
- (3) Be careful not to scratch or otherwise damage the spherical surfaces of front axle cases 2 and 3. At the time, wipe off oil grease and dirt.
- (4) Do not hammer in kingpins 1 and 2 with hammers, etc. Align well and push in by hand.
- (5) Lubricate the universal joint inside of the front axle case with about 200 grams of high quality chassis grease. Also lubricate the king pin, joints, spherical surfaces, and other moving parts with grease.
- (6) Also lubricate the universal joint of the drive shaft with about 40 grams of chassis grease.

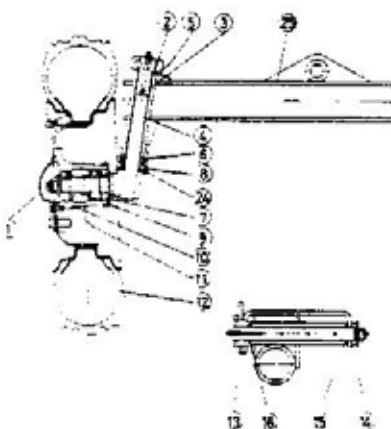
[NOTE]

There are 4 sets of universal joints used. The same cross joints are used for all the universal joints.

Universal joint 1	3 pcs
Front axle drive shaft	(Universal joint 1 is welded on.)
Universal joint shaft	(Shaft and universal joint 1 integrally forged) 2 pcs
Universal joint 2	(Boss Part has been lengthened to serve as sliding spline) 1 pc
Universal joint 3	2 pcs

8.3 Front axle

Structure and nomenclature.



- | | |
|------------------------|--------------------|
| ① CAP, front wheel hub | 14 PIN, center |
| ② COLLAR | 15 SEAL, oil |
| ③ BUSH | 16 O RING |
| ④ KINGPIN | 17 ARM, knuckle 2 |
| ⑤ O RING | 18 ASSY END, rod 2 |
| ⑥ BEARING, thrust ball | 19 NUT, LH |
| ⑦ SEAL, oil | 20 ROD, tie |
| ⑧ SEAL, oil | 21 LINK, drag |
| ⑨ COLLAR | 22 ASSY END, rod 3 |
| ⑩ HUB, front wheel | 23 ARM, knuckle 1 |
| ⑪ BEARING, ball | 24 COLLAR |
| ⑫ FRONT WHEEL | 25 AXLE, front |
| ⑬ BUSH | |

8.4 Disassembly and assembly, front axle

(1) Front wheel hub

- 1 Remove the front wheel tire. Remove the front wheel cap. Remove the split pin exposed and then slacken the slotted nut.
- 2 Tap out the hub with a hammer (mallet, copper or plastic hammer) to outside.
- 3 Before assembling, apply sufficient wheel-bearing grease (SAE multipurpose type grease) to the bearings and oil seal. Also, fill the space inside the hub with grease up to 1/3 to 1/2 of the space.

CAUTION:

Do not use grease contaminated with foreign matters. Be very careful to keep the hub free from mud, dirt, sand and other impurities.

- 4 After filling grease, proceed to assemble. Before tightening the slotted nut, make certain bearings are in correct place on the shaft. If not in respective place correctly, this will affect the tightening torque for the nut causing unturning.

(2) Knuckle shaft

- 1 Remove the knuckle arm and "O" ring.
- 2 Lift up the front axle to the extent that the knuckle shaft can just be removed downward and then remove the knuckle shaft downward.
- 3 Before assembly, apply sufficient chassis grease to the thrust bearing and oil seal.

After applying grease, proceed to assemble.

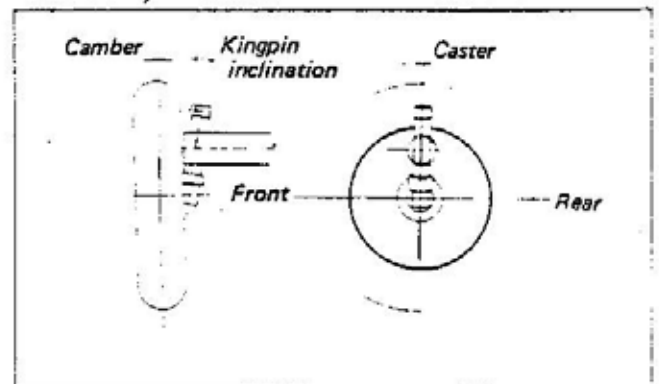
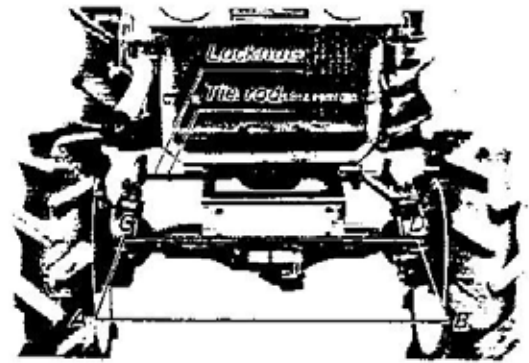
CAUTION:

Be attentive to the thrust bearing because it is likely installed upside down. Assemble as shown in the drawing.

(3) Front wheel alignment

* Specifications:

Camber:	2°
Caster:	1°
Kingpin inclination:	8°
Toe-in:	0 ~ 5 mm

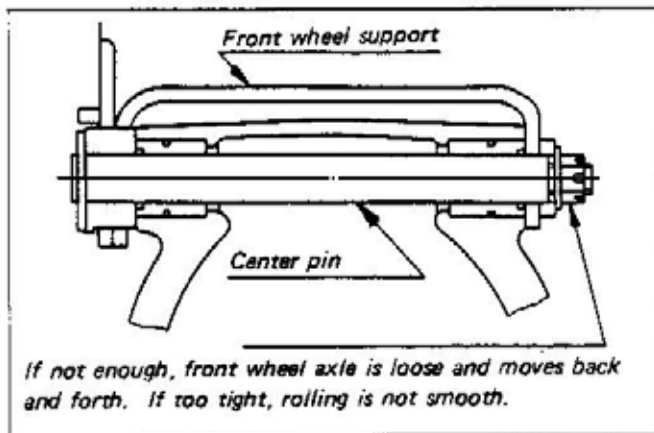


* Adjustment:

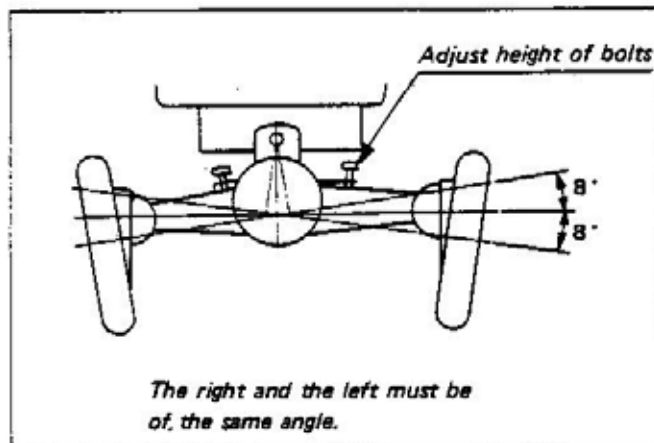
Camber, caster, and kingpin angles are all constant and they would require no adjustments as long as checks and maintenance services are performed accurately. As for toe-in, however, it should be adjusted at times, in the following manner:

Refer to Fig. loosen the lock nut and turn the tie-rod so that $CD - AB = 0 \sim 5 \text{ mm}$. To take measurements, use a wheel alignment tester or a toe-in gauge. If neither is available, measure with a precise tape measure.

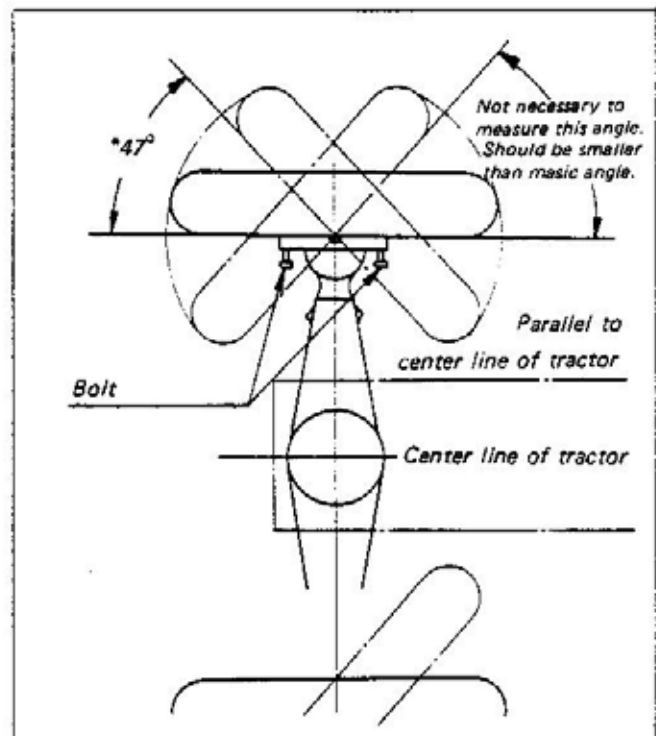
8.5 Tightness of center pin and nut



8.6 Adjustment of front axle for rolling



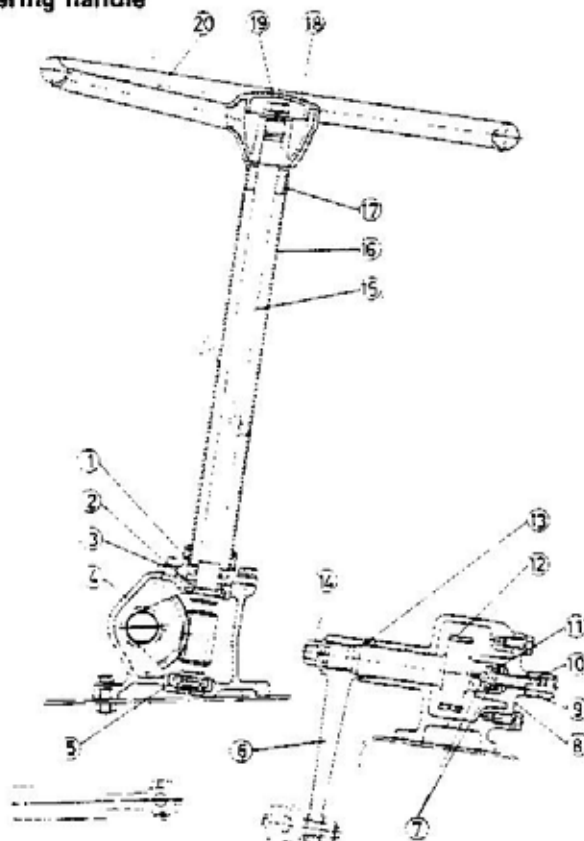
8.7 Adjustment of front wheel angle



Outward angle in front of the tractor is shown by * mark. Measure at 2 places, the right and the left.

9. Steering Handle

9.1 Structure of steering handle



- 1 SEAL, oil
- 2 BEARING, ball
- 3 PLUG
- 4 CASE, steering
- 5 BEARING, ball
- 6 ARM, pitman
- 7 BELL
- 8 COVER, side
- 9 NUT, adjusting screw
- 10 SCREW, adjusting
- 11 COLLER
- 12 SHAFT, sector
- 13 SEAL, oil
- 14 NUT
- 15 SHAFT, steering
- 16 POST, steering
- 17 BUSH, post
- 18 CAP, steering wheel
- 19 NUT
- 20 WHEEL, steering

9.2 Steering gear case

[Disassembly]

- (1) Remove the instrument panel from the steering post. Remove steering gear case from frame clutch housing.
- (2) Remove handle and steering post.
- (3) Pull out steering shaft. Turn case upside down to drain out oil.
- (4) Remove the pitman's arm.
- (5) Remove the cover set bolts, push the sector shaft from the left and remove together with the cover.
- (6) Screw in the adjusting bolt to remove the cover and the sector shaft.

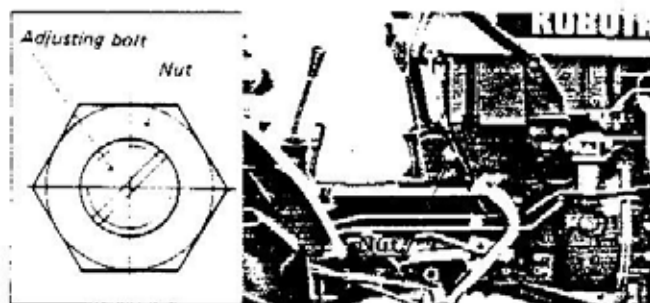
[Assembly]

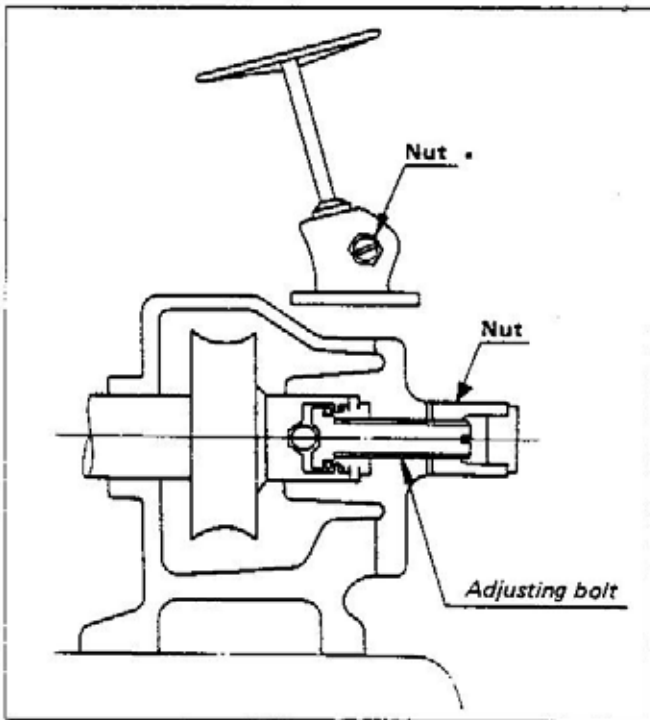
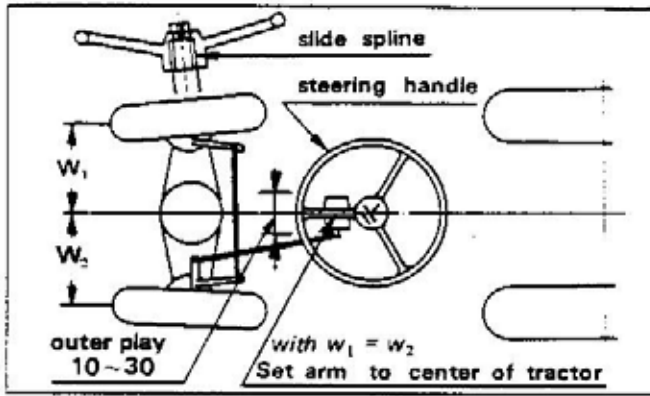
- (1) Assemble the sector shaft. The bearing part is long so lubricate well and assemble.
- (2) The balls of the bearing on the lower part of the steering shaft may not be set on the retainer, so check well before assembly. It should be added that the steering shaft can be assembled by hand so do not hammer into place with hammer, etc.
- (3) Turn the adjusting screw counter-clockwise and assemble the cover.

- (4) Assemble the steering post and the steering wheel.
- (5) Adjust the play of the steering wheel to 10 ~ 30 mm and lock well with the lock-nut.
- (6) Align the assembly mark of the sector shaft to the mark on the pitman arm, and then assemble.

9.3 Adjustment of steering wheel

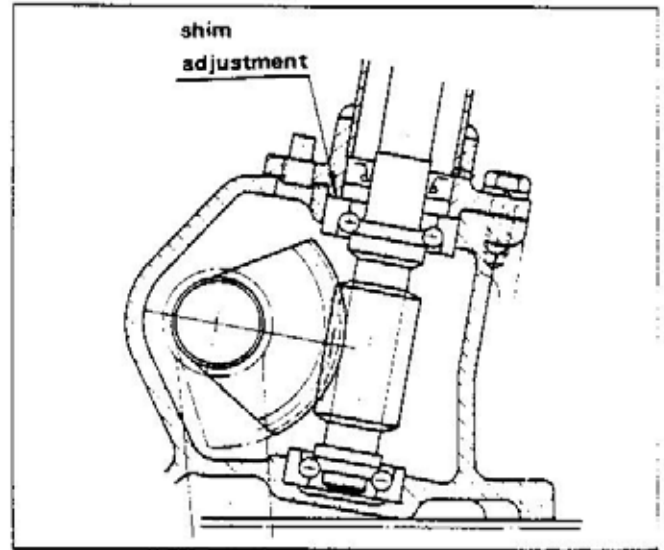
The standard play of the steering wheel is 10 ~ 30 mm at the circumference. To make the adjustment, loosen nut shown by arrow, turn the adjusting bolt clock wise and the play will become smaller. After making the adjustment, be sure to tighten well.



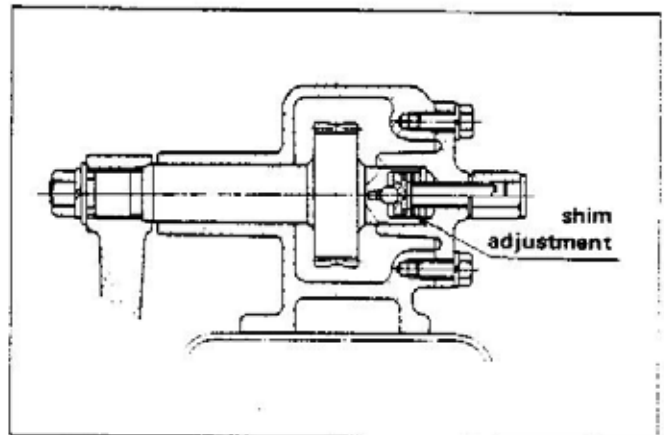


Push in and pull out amount of play then lock by nut *

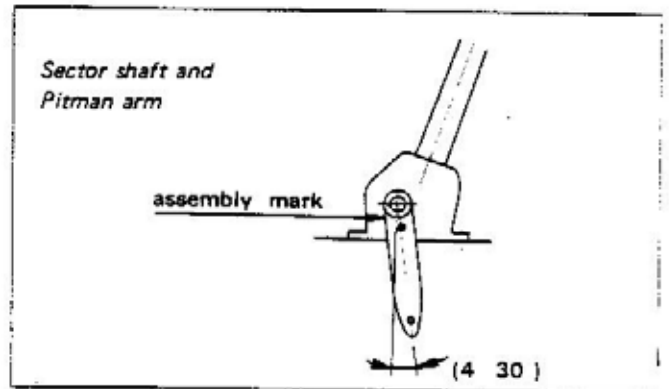
9.4 Steering shaft



9.5 Sector shaft

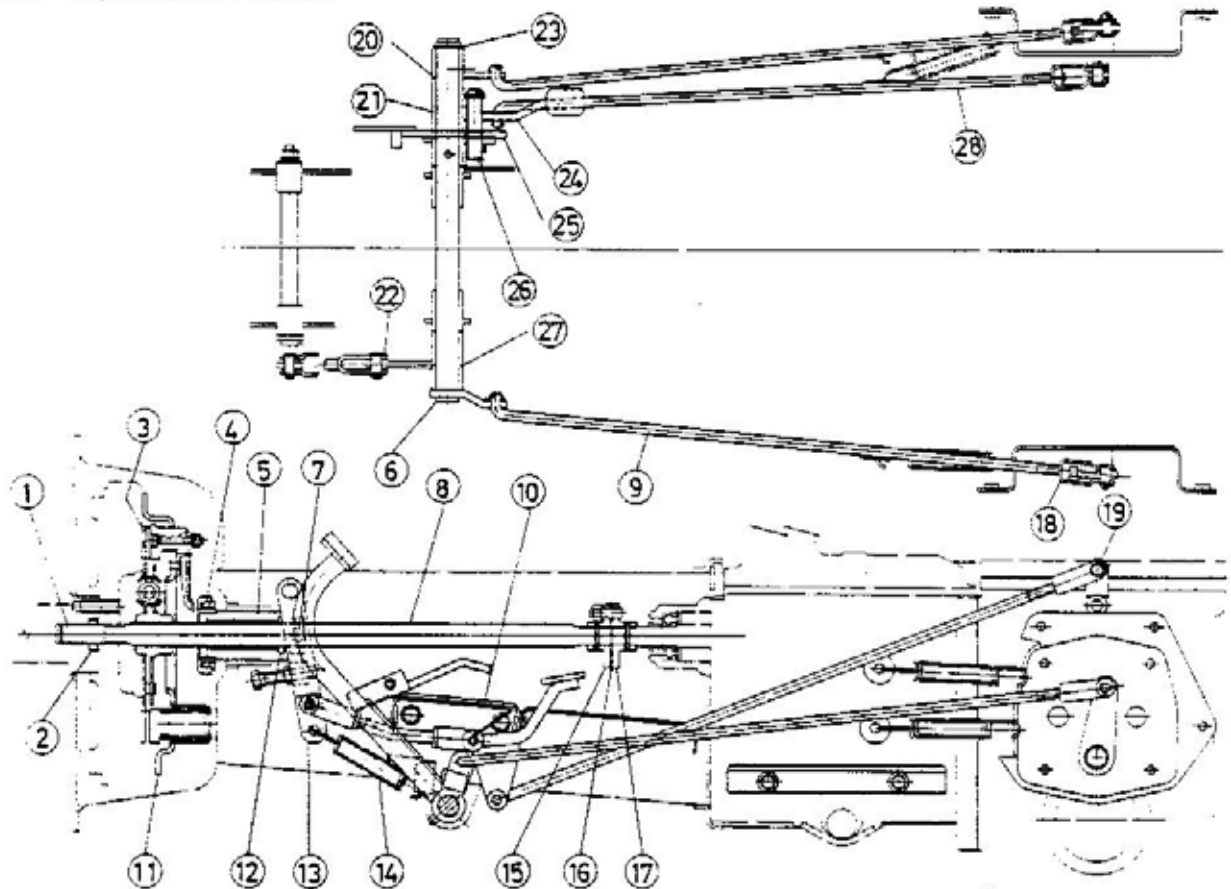


9.6 Pitman arm



10. Clutch

10.1 Adjustment of clutch

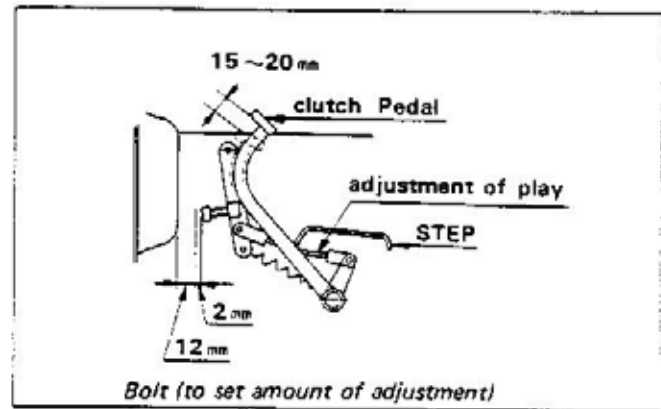


- | | |
|------------------------|---------------------------|
| 1 BEARING | 15 FLANGE |
| 2 SEAL, oil | 16 RUBBER |
| 3 ASSY DISK, clutch | 17 FLANGE, pin |
| 4 BEARING, thrust ball | 18 U-JOINT |
| 5 HOLDER, bearing | 19 LEVER, diff lock |
| 6 SHAFT, brake pedal | 20 PEDAL, brake RH |
| 7 FORK, clutch release | 21 PEDAL, brake LH |
| 8 SHAFT, propeller | 22 ROD |
| 9 ROD, brake | 23 COLLAR |
| 10 STEP, LH, RH | 24 PEDAL, diff lock |
| 11 PLATE, pressure | 25 SPRING |
| 12 RING | 26 SHAFT, diff lock pedal |
| 13 ROD, clutch | 27 PEDAL, clutch |
| 14 SPRING | 28 ROD, diff lock |

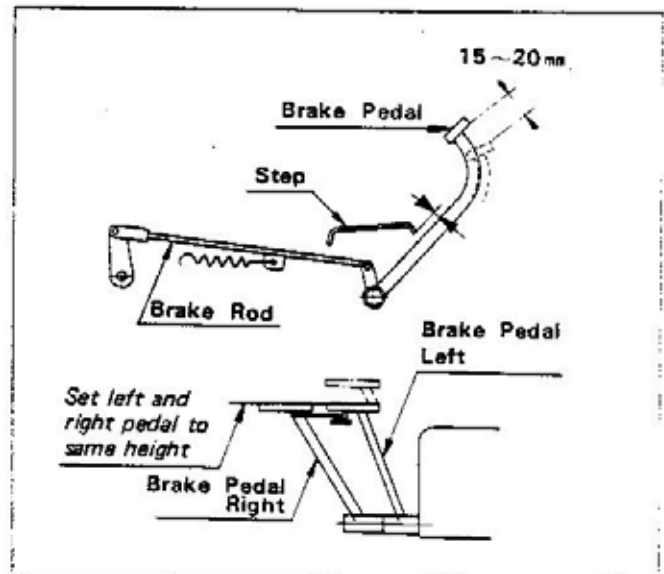
10.2 General precautions

- (1) As the tractor is used, the play of the clutch is gradually decreased, so always be attentive to the play and adjust whenever necessary.
- (2) If the pedals were used with no play, the clutch would slip, because the release bearing would be turning at all times, which would cause a half-clutch condition. If the pedal should be used further in such a condition, the release bearing would become stuck, which would develop into a worn or scorched disk facing.
- (3) Some of the grease enclosed in the release bearing would be scattered through use, but sufficient amount would be left to lubricate the bearing.
- (4) Unfortunately, there are relatively many tractor operators who rest their foot on the clutch pedal while operating the tractor. Positively refrain from such practices because it would become a direct cause of clutch slippage.
- (5) The play of the clutch pedal should be adjusted correctly.
- (6) Excessive play of the clutch pedal is not recommended either because it would be difficult to disengage the gears. Also, the gears would emit abnormal grabbing noise when shifted.

10.3 Adjustment of clutch pedal



10.4 Adjustment of brake pedal



10.5 Clutch adjustments

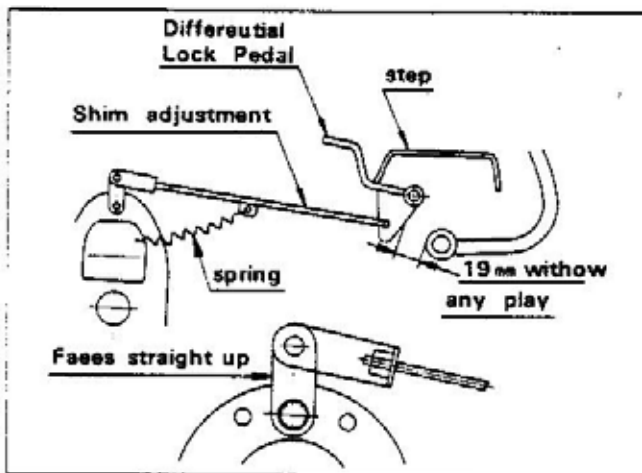
■ Adjustment of clutch pedal play

The play of the clutch pedal is governed by the clearance between the release lever and the ball bearing. The clearance has been set to 0.098 to 0.12 in (2.5 to 3 mm) before the tractor left the factory. However, the clearance changes as the tractor is used. The general tendency is for the play to increase at the beginning but will decrease with use. If the clutch pedal were to be used with no play, it would cause troubles mentioned in (3)-2. Be sure to make checks at time of routine checks and maintenance, and, if necessary, make the necessary adjustment.

■ Precautions in operating clutch

Clutch should serve to transmit power without loss and furthermore should engage or disengage accurately whenever so required. For this reason, operation and maintenance services should be performed very carefully. The clutch pedal should be depressed speedily to disengage the clutch and returned slowly to reengage it. Refrain by all means from leaving the foot on the pedal while operating the tractor or from traveling with clutch halfengaged. The tractor should not be "jerked" with a load more than the specified nor be used for long period with overload, because otherwise the life of the clutch will be shortened or various troubles may likely be caused. In case of long storage, keep the clutch disengaged by using a piece of wood to lock the pedal. Engine starting is only possible when the clutch is disengaged.

10.6 Adjustment of differential lock pedal



attach step after adjustment

■ Precautions in handling differential lock

If the differential lock is used in the proper manner, it is very advantageous, but once it is used in a wrong way, it may be very dangerous, causing accidents. It is, therefore, necessary that proper instructions be given in the handling at the time of delivery of the tractor to the customer.

1 The differential lock pedal should not be depressed at random. It should be used only in the cases enumerated below. Note that when both rear wheels are turning at the same speed, the differential lock will not work even if the pedal is depressed.

* At the time of entering or leaving a field, the ground condition is so bad that one of the rear wheels slips and the tractor cannot proceed.

* A part of the field is soft which catches one of the rear wheels, and the tractor cannot travel.

* In case of plowing, the rear wheel closer to the ridge is caught in soft soil and slips.

2 Use of the differential lock is only a temporary measure. Refrain from using it for a long duration.

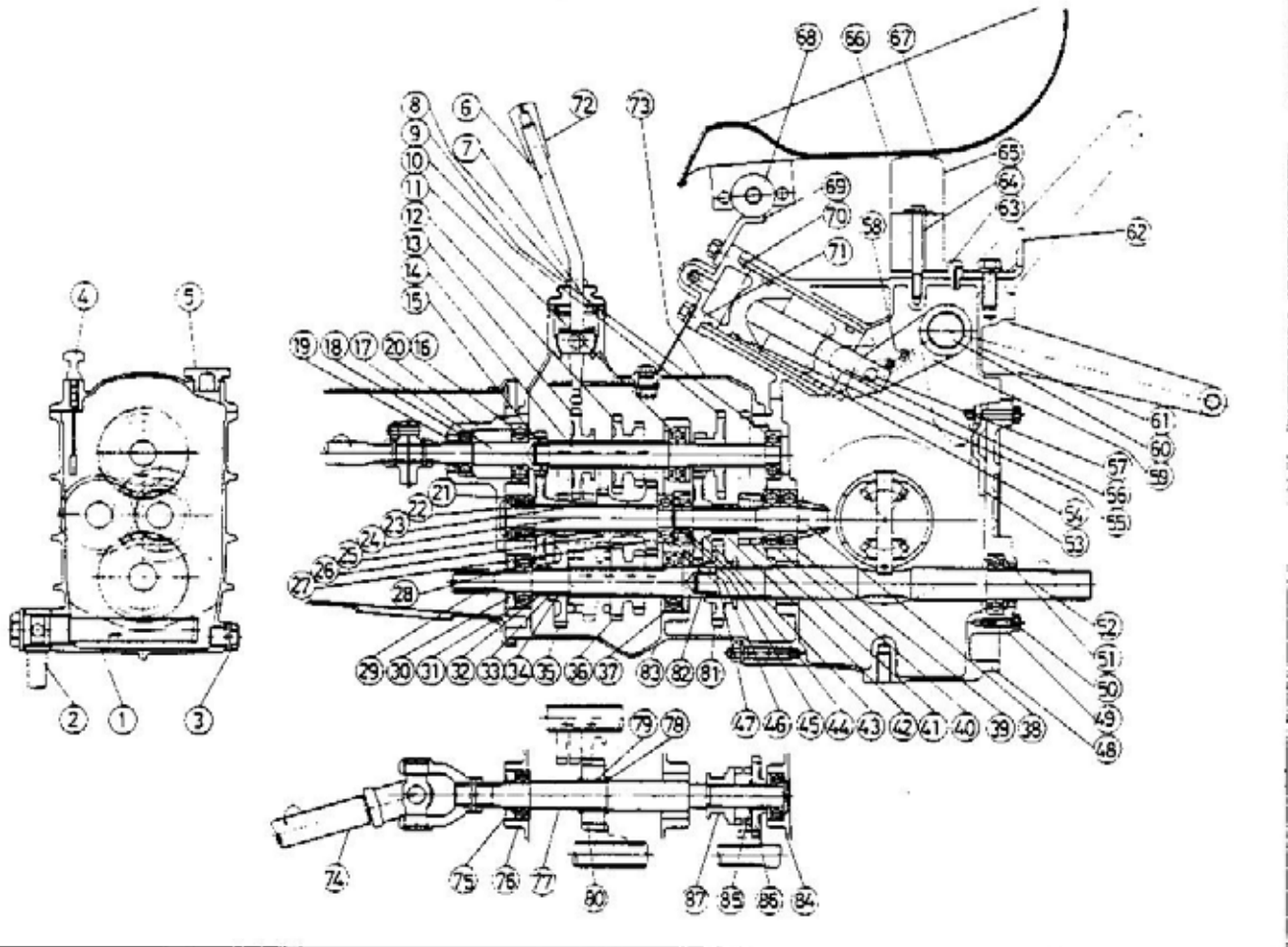
3 Once the differential is locked, it is sometimes impossible, in case the wheels are under load, to unlock the differential by releasing the lock pedal only. Therefore, depress at the same time either the right or left brake when traveling straight, or depress the brake pedal opposite to the side the tractor is going to when turning. When the brake pedal is depressed, the load on the wheel of that side will become lighter and then the differential lock would be released by the force of the spring in the lock system.

If the differential lock should not be disengaged, the tractor will be unable to turn, which is very dangerous. Be specially careful of this.

4 Never turn the tractor with the differential locked. Otherwise, abnormal force will be applied to the differential, very likely causing troubles.

11. Transmission

11.1 Transmission inner structure and name of parts B6000



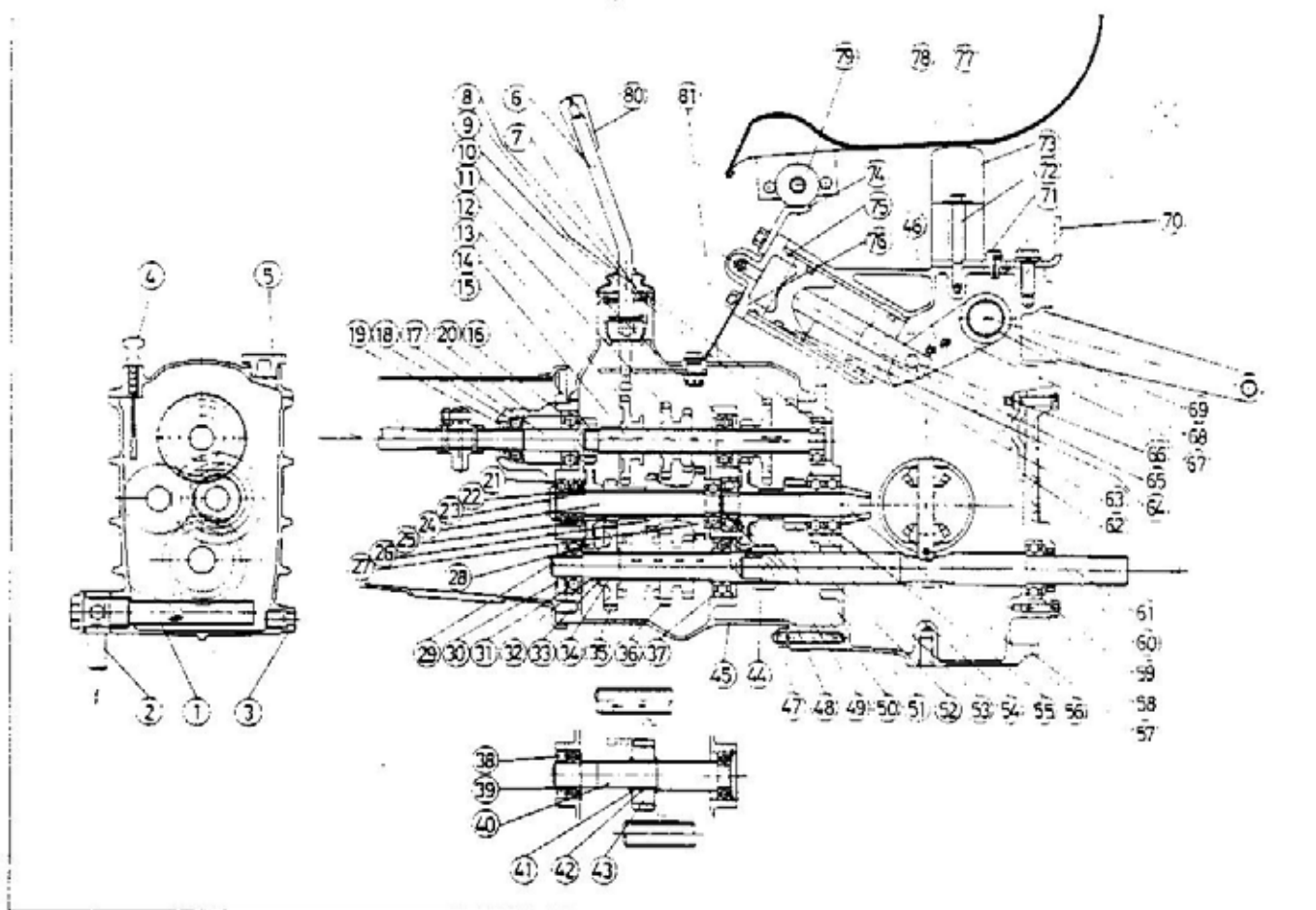
- 1 FILTER, oil
- 2 PIPE
- 3 PLUG
- 4 GAUGE, oil
- 5 CAP
- 6 LEVER, main s—change
- 7 SPRING
- 8 COVER
- 9 BEARING, ball
- 10 GEAR, 13—28
- 11 BEARING, ball
- 12 GEAR, 20—25
- 13 GEAR, 29
- 14 SHAFT, 4th
- 15 BEARING, needle
- 16 BEARING, ball
- 17 SHAFT, 1st
- 18 BEARING, ball
- 19 SEAL, oil
- 20 COVER, 1st shaft
- 21 BEARING, ball
- 22 COLLAR

- 23 COLLAR
- 24 SHAFT, 2nd
- 25 GEAR, 14
- 26 GEAR, 18
- 27 GEAR, 23
- 28 GEAR, 30
- 29 SHAFT, 3rd
- 30 SEAL, oil
- 31 BEARING, ball
- 32 COLLAR
- 33 COLLAR, thrust 2
- 34 BUSH
- 35 GEAR, 29
- 36 GEAR, 20—25
- 37 BEARING, ball
- 38 PINION, spiral bevel gear
- 39 BEARING, ball
- 40 BEARING, ball
- 41 GEAR, 15
- 42 COLLAR
- 43 GEAR, 30
- 44 BEARING, ball

- 45 BUSH
- 46 COLLAR
- 47 BEARING, ball
- 48 CASE, diff gear
- 49 COVER, 5th shaft
- 50 BEARING, ball
- 51 SEAL, oil
- 52 SHAFT, 5th
- 53 PLATE
- 54 O RING
- 55 PISTON, oil pressure
- 56 ROD, oil pressure piston
- 57 PIN, arm
- 58 WASHER, lock
- 59 ARM, oil pressure
- 60 SHAFT, oil pressure arm
- 61 COVER, case rear
- 62 WASHER
- 63 BREATHER
- 64 COLLAR
- 65 SUPPORT, seat rear
- 66 SEAT

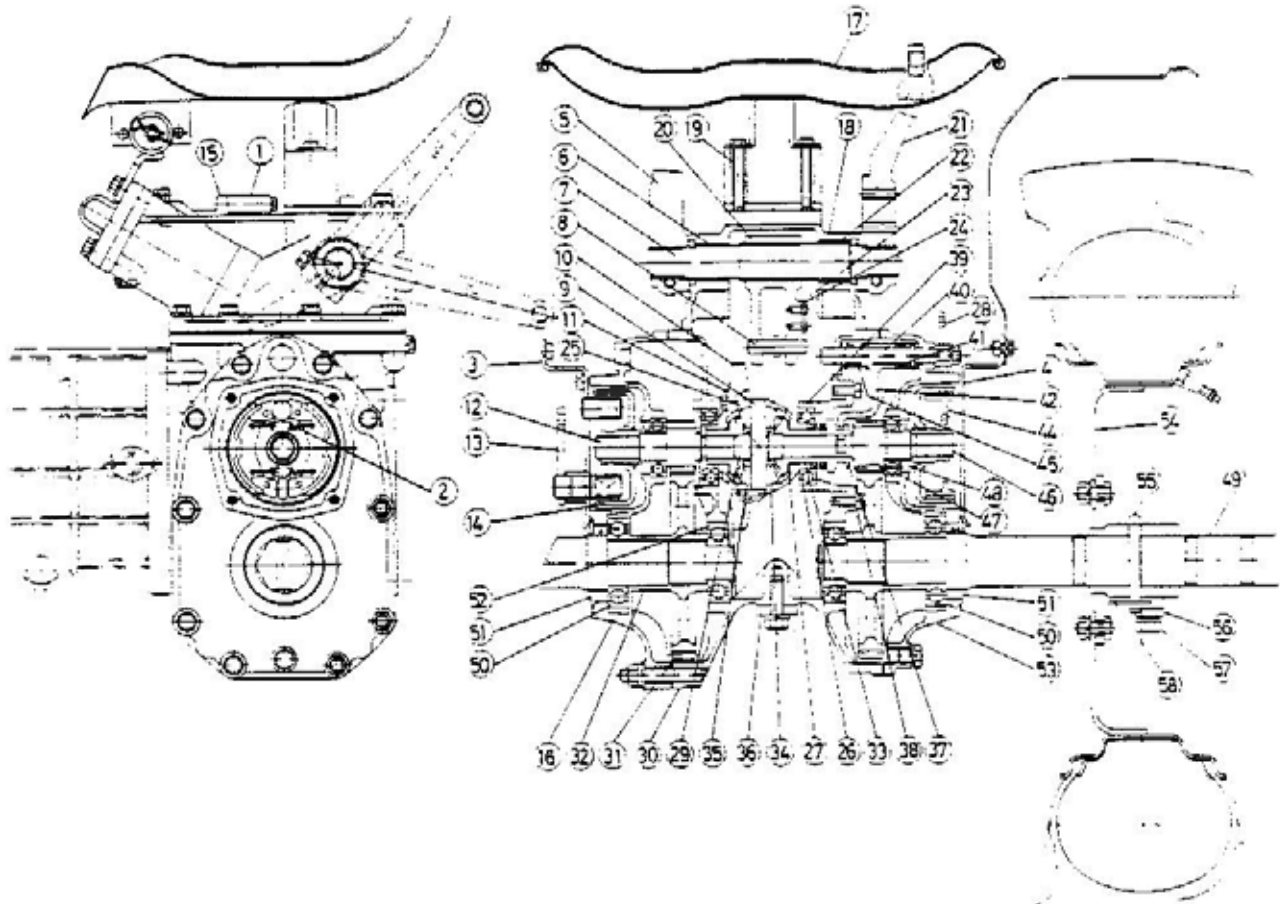
- 67 COVER, seat
- 68 CUSHION
- 69 SUPPORT, seat front
- 70 O RING
- 71 CAP, cylinder
- 72 GRIP, lever
- 73 COVER, case front
- 74 SHAFT, front axle drive
- 75 SEAL, oil
- 76 BEARING, ball
- 77 SHAFT, reverse
- 78 COLLAR, 1st shaft A
- 79 BUSH
- 80 GEAR, 22
- 81 GEAR, 28
- 82 BUSH
- 83 CASE, transmission
- 84 BEARING, ball
- 85 COLLAR, 1st shaft A
- 86 GEAR, 25
- 87 CLUTCH, front wheel drive

11.2 Transmission inner structure and name of parts B6000E



1 FILTER, oil	21 BEARING, ball	41 COLLAR, 1st shaft A	61 SHAFT, 5th
2 PIPE	22 COLLAR	42 BUSH	62 PLATE
3 PLUG	23 COLLAR	43 GEAR, 22	63 O RING
4 GAUGE, oil	24 SHAFT, 2nd	44 BOSS, spline	64 PISTON, oil pressure
5 CAP	25 GEAR, 14	45 CASE, transmission	65 ROD, oil pressure piston
6 LEVER, main s-change	26 GEAR, 18	46 WASHER, lock	66 PIN, arm
7 SPRING	27 GEAR, 23	47 BEARING, ball	67 ARM, oil pressure
8 COVER	28 GEAR, 30	48 COLLAR	68 SHAFT, oil pressure arm
9 BEARING, ball	29 SHAFT, 3rd	49 BUSH	69 COVER, case REAR
10 GEAR, 13-28	30 SEAL, oil	50 BEARING, ball	70 WASHER
11 BEARING, ball	31 BEARING, ball	51 GEAR, 30	71 BREATHER
12 GEAR, 20-25	32 COLLAR	52 COLLAR	72 COLLAR
13 GEAR, 29	33 COLLAR, thrust 2	53 GEAR, 15	73 SUPPORT, seat rear
14 SHAFT, 4th	34 BUSH	54 BEARING, ball	74 SUPPORT, seat front
15 BEARING, needle	35 GEAR, 29	55 BEARING, ball	75 O RING
16 BEARING, ball	36 GEAR, 20-25	56 PINION, spiral bevel gear	76 CAP, cylinder
17 SHAFT, 1st	37 BEARING, ball	57 CASE, diff gear	77 SEAT
18 BEARING, ball	38 SEAL, oil	58 COVER, 5th shaft	78 COVER, seat
19 SEAL, oil	39 BEARING, ball	59 BEARING, ball	79 CUSHION
20 COVER, 1st shaft	40 SHAFT, reverse	60 SEAL, oil	80 GRIP, lever
			81 COVER, case FRONT

11.3 Differential gear and rear axle inner structure and name of parts



- | | | | |
|---------------------------|----------------------|--------------------------------|------------------------|
| 1 COVER, valve | 16 CASE, axle LH | 31 GEAR, 55 | 54 SHAFT, diff gear RH |
| 2 SPRING | 17 ASSY SEAT | 32 COLLAR | 55 BEARING, ball |
| 3 COVER, brake LH | 18 COVER, case REAR | 33 GEAR, diff side | 56 SEAL, oil |
| 4 COVER, brake RH | 19 COLLAR | 34 GEAR, diff pinion | 57 AXLE, rear |
| 5 ARM | 20 ARM, oil pressure | 35 COLLAR, thrust | 58 BEARING, ball |
| 6 BUSH | 21 ARM | 36 SUPPORT, lower link bracket | 59 SEAL, oil |
| 7 SHAFT, oil pressure arm | 22 BUSH | 37 CLUTCH, diff lock | 60 BEARING, ball |
| 8 PIN, arm | 23 PLATE, lock | 38 PLATE, lock | 1 CASE, axle RH |
| 9 SHAFT, diff pinion | 24 WASHER, lock | 39 HOLDER, diff bearing | 2 PIN, wheel tube |
| 10 GEAR, spiral bevel 37 | 25 CASE, diff | 40 COMP FORK-ROD, diff lock | 3 HUB, wheel |
| 11 PLATE, lock | 26 BEARING, ball | 41 CAM, diff lock | 4 NUT, lock |
| 12 SHAFT, diff gear LH | 27 SHIM, 1 | 42 FORK, diff lock shift | 5 BOLT |
| 13 CAM, brake | 28 LEVER, diff lock | 43 ROD, diff lock fork | 6 PIN, snap |
| 14 DRUM, brake | 29 COLLAR, thrust | 44 SHOE, brake | |
| 15 BODY, valve | 30 CASE, diff gear | 45 SPRING | |

11.4 Differential gear case, Transmission case

[Disassembly]

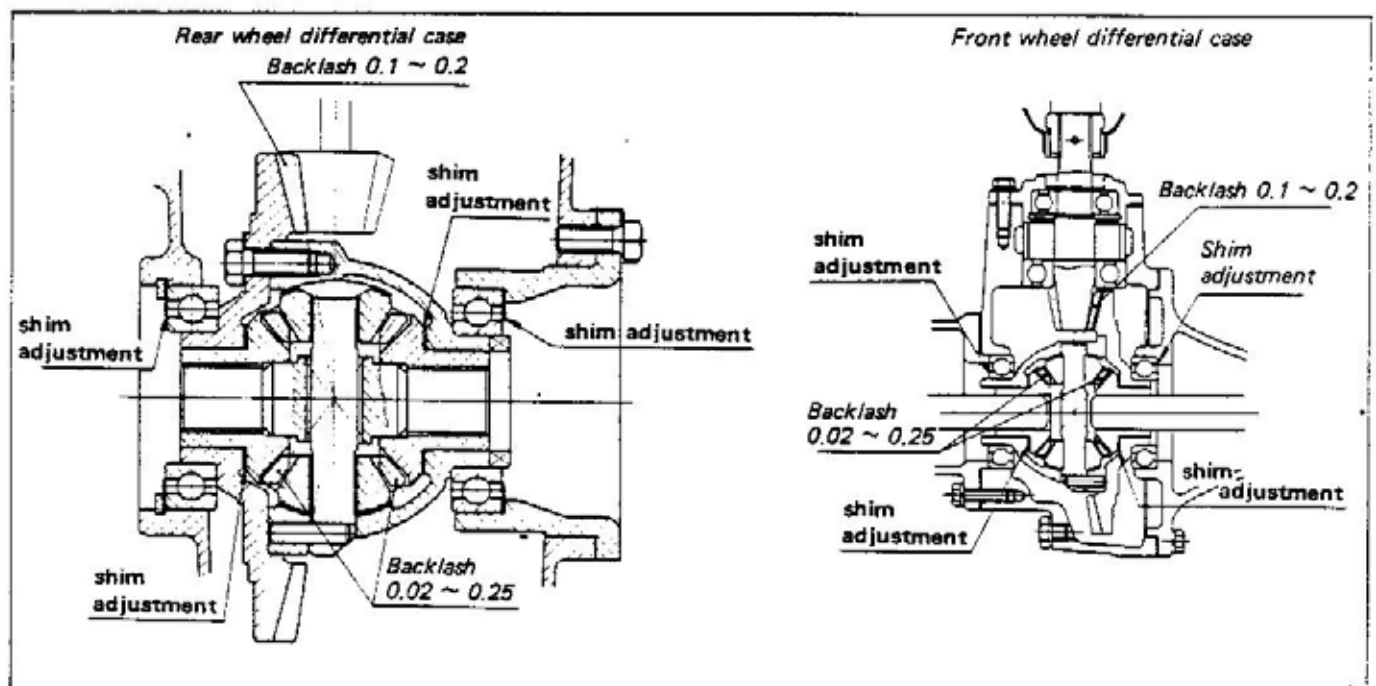
- (1) Drain out the oil from the right and left bottom of the differential gear case and bottom of the transmission case.
- (2) Remove front and rear case cover.
- (3) Remove left and right axle case, and draw out differential gear shaft, differential gear lock fork and axle.
- (4) Pull out 5th shaft.
- (5) Unscrew the bolts connecting transmission case and differential gear case and divide the cases.
- (6) Remove 28 T gear, shift fork, and shift fork rod.
- (7) Pull out spiral bevel gear pinion.
- (8) Pull out 25T gear on rear end of back shaft and the ratchet clutch.
- (9) Remove the auxiliary speed change shift fork.
- (10) Remove the 1st shaft cover and pull out the 1st shaft. Needle bearing and collar are in the 1st shaft so be careful that they do not drop out.
- (11) Remove the 4th shaft to the back.
- (12) Pull out the reverse shaft.
- (13) Pull out the 2nd shaft to the front.
- (14) Pull out the 3rd shaft to the back.
- (15) Pull out the rotary speed change shift fork.

[Assembly]

- (1) Assemble the rotary speed change lever, auxiliary speed change lever and front axle drive clutch lever.
- (2) Assemble the 3rd shaft. (The front and back thrust collar for the 29T gear should be assembled so that the side with notches faces the gear side.)

- (3) Assemble the rotary speed change shift fork and the shift rod. The shift rod should be assembled with the "O" ring groove in the front side. Push in from the front, being very careful not to drop the balls.
- (4) Assemble the 2nd shaft.
- (5) Assemble the reverse shaft. The front and back collar for the 25T gear at the rear part of the reverse shaft should be assembled so that the side with the notches face the gear side. The 22T gear should be assembled with the chamber part in the front.
- (6) Assemble the 4th shaft.
- (7) Assemble the 1st shaft and 1st shaft cover. Knock in the #6302 bearing of the 2nd shaft and 4th shaft.
- (8) Assemble the auxiliary speed change shift fork and shift fork shaft. The shift fork shaft is symmetrical so there is no right or left side to the shaft.
- (9) Assemble the spiral level gear pinion. Assemble with the gear and bearing in the assembled condition.
- (10) Assemble the 28T gear, shift fork and shift rod. Assemble at the front and of the shift rod of the 28T gear which is engaged with the 5th shaft, and engage on the spline of the 3rd shaft.
- (11) Assemble the differential in the differential case. In ordinary cases 1 shim each is inserted on the outer side of the right and left bearing of the differential assembly.
- (12) Assemble the differential gear case to the transmission case.

Check the engagement of the differential bevel gear and the backlash. The backlash should be 0.13 ~ 0.25 mm.



- (13) Assemble the 5th shaft. Insert from the rear end of the differential gear case, turn and engage to the spline of the 28T gear. Put on the cover.
- (14) Assemble the axle and the differential gear. First put in the axle and then put in the differential gear shafts. At the same time, put on the differential lock fork and the fork rod on the right side.
- (15) Assemble the axle cover and lower link bracket. Operate the differential lock to check whether it operates correctly.
- (16) Assemble the front and rear case covers. At the time of assembling the front case cover, put the main speed change gear to neutral, and check to make sure that the fork of the main speed change shift rests in the fork groove of the gear and works correctly. Also be sure that the auxiliary speed change lever is positioned correctly on the auxiliary speed change fork groove. After tightening the cover bolts, check to see whether the main speed change lever and auxiliary speed change lever works properly.
- (17) When the hydraulic arm has been disassembled, be sure to align the assembly mark of the hydraulic arm shaft and the hydraulic arm at the time of assembly. When assembling the lift arm, be sure to align correctly.
- (18) Do not remove check rod and operate the hydraulic arm. The hydraulic arm will hit the rear part of the differential gear case and might damage the case.

[Caution]

At the time of assembly, do not hit the fits, connections, etc. with a hammer or otherwise use force to assemble. Always assemble carefully, part by part.

11.5 Adjustment of spiral bevel pinion and gear

Adjustment of the spiral bevel pinion and gear is effected by shims used on the differential bearing cases. At the time of disassembly, be attentive to the shims used there and be careful not to lose them. In assembling, return the disassembled shims to their original places, and then check meshing and backlash of the gear teeth. If both are correct, proceed with assembly.

However, if a tractor has been put to a long period of service, it generally requires an adjustment in this unit, which should be made in the following order:

1 Adjustment in clearance of differential complete, to differential bearing cases.

Since the differential is supported on the right and left by ball bearings, and improper adjustment in shims used on the bearing cases (See Fig. 57.) will result in a differential which is too tight to turn smoothly or which rattles to right and left not allowing the pinion and gear to mesh properly. For correcting such troubles, gradually decrease in the former case and increase in the latter case the number of shims on both bearing cases until the differential, complete, turn lightly.

NOTE: For easier adjustment, it is recommended that the spiral bevel pinion shaft be removed from the assembly during the service.

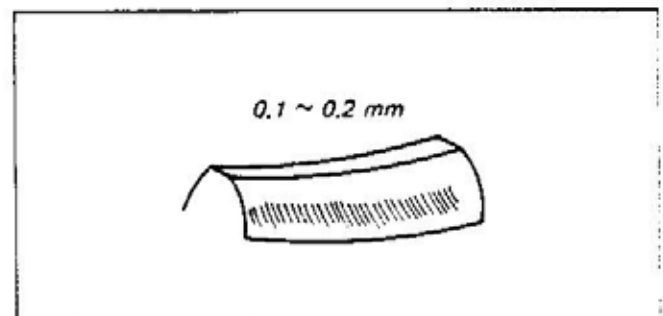
After the above shim adjustment, attend to the following adjustment.

2 Adjustment in backlash and meshing of spiral bevel pinion and gear.

This adjustment is very important. Whether this has been performed correctly or not, seriously affects the life of the gears and consequently the durability of the tractor. Therefore, make the adjustment with close care. Simple ways of judging the results of adjustment are:

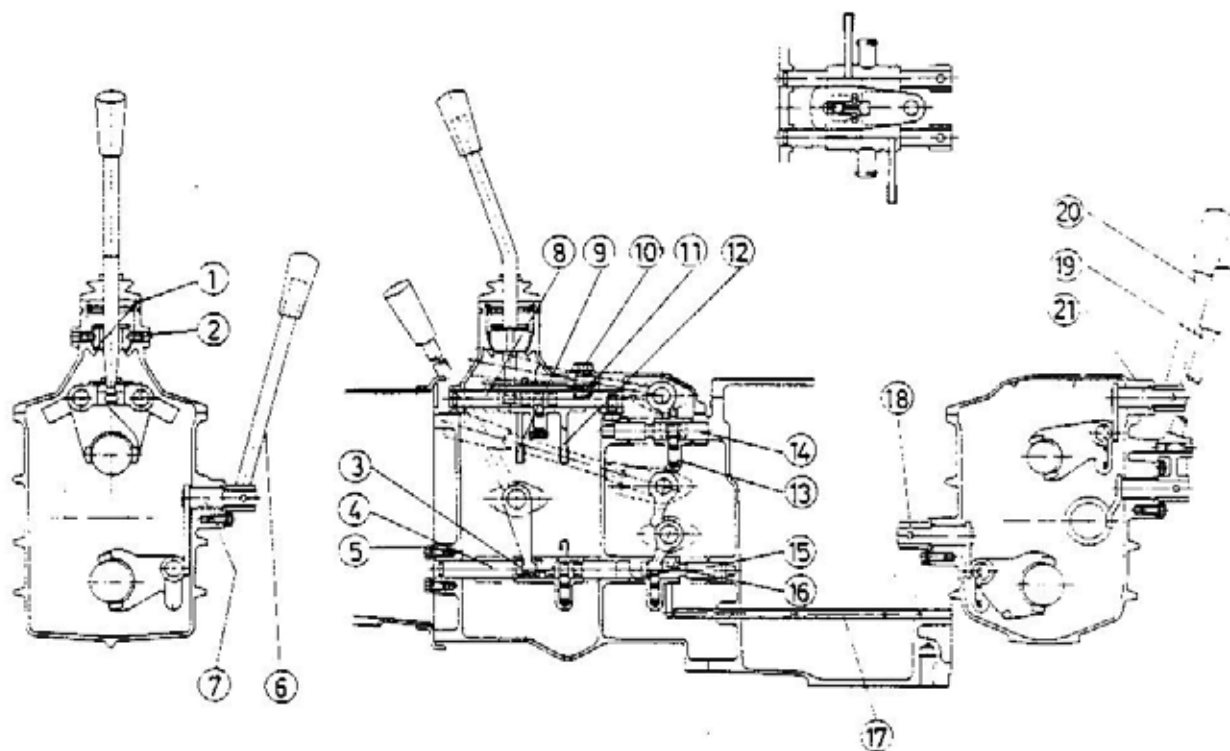
* Backlash: Fill and impress solder between teeth meshed and measure the thickness of impressed solder with a micrometer. If the measurement is (0.1 to 0.2 mm), the adjustment is correct.

* Contact of teeth: Apply a very thin coat of red lead thinned with oil to contact surfaces of several teeth of the pinion. Mesh and turn the pinion with the gear lightly. Check the red lead transferred and stuck to the bevel gear and make certain that all are over 2/3 of the facing and in compliance with the following diagrams.



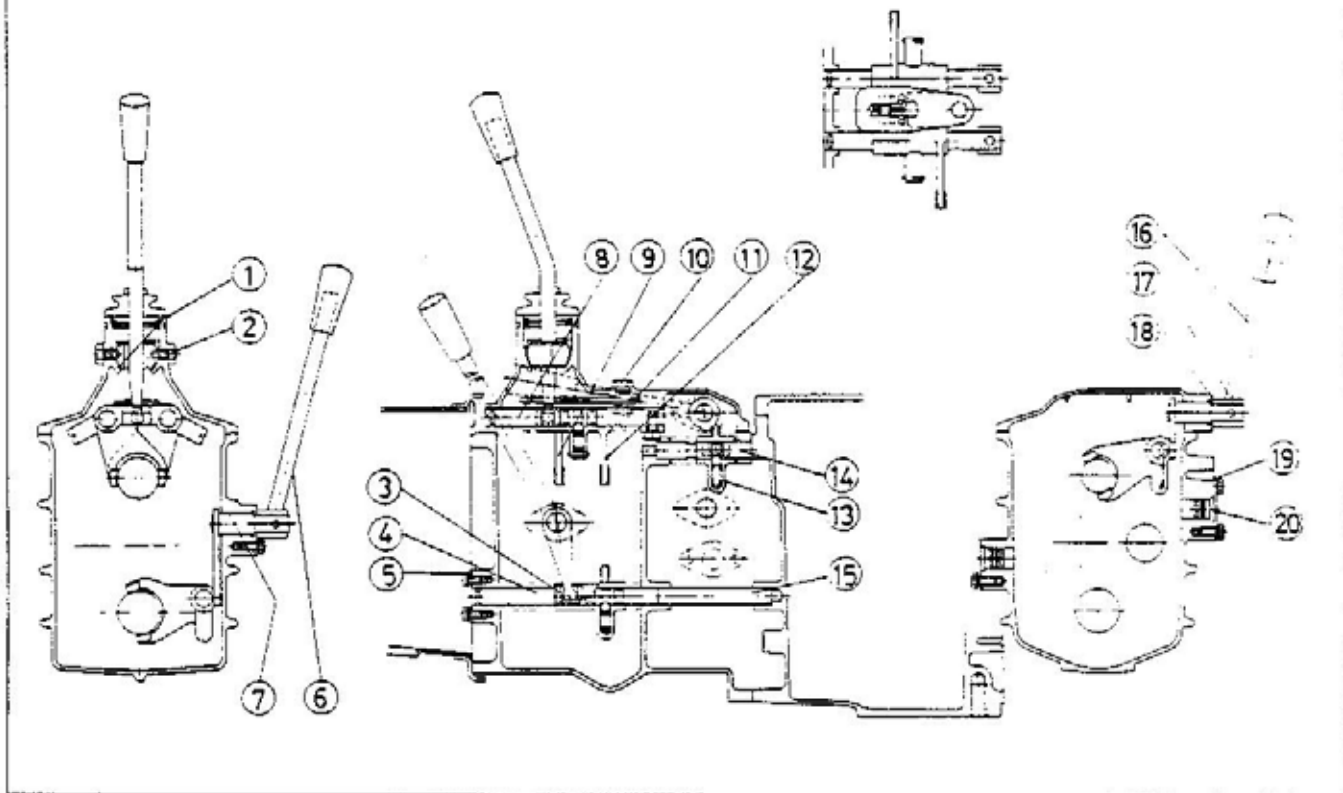
12. Speed Change

12.1 Speed change gear structure for B6000



- | | |
|------------------------|-----------------------|
| ① BUSH | ⑪ PLATE, check |
| ② PIN, rod guide | ⑫ FORK, shift 2-3 |
| ③ FORK, shift | ⑬ FORK, shift |
| ④ SHAFT, fork | ⑭ SHAFT, fork |
| ⑤ STOPPER | ⑮ SHAFT, fork |
| ⑥ LEVER, rot. s-change | ⑯ FORK, shift |
| ⑦ ARM, rot. s-change | ⑰ ROD, check |
| ⑧ SHAFT, fork | ⑱ COLLAR |
| ⑨ FORK, shift 1-R | ⑲ LEVER, front drive |
| ⑩ BOLT, check plate | ⑳ LEVER, aux s-change |
| | ㉑ ARM, front drive |

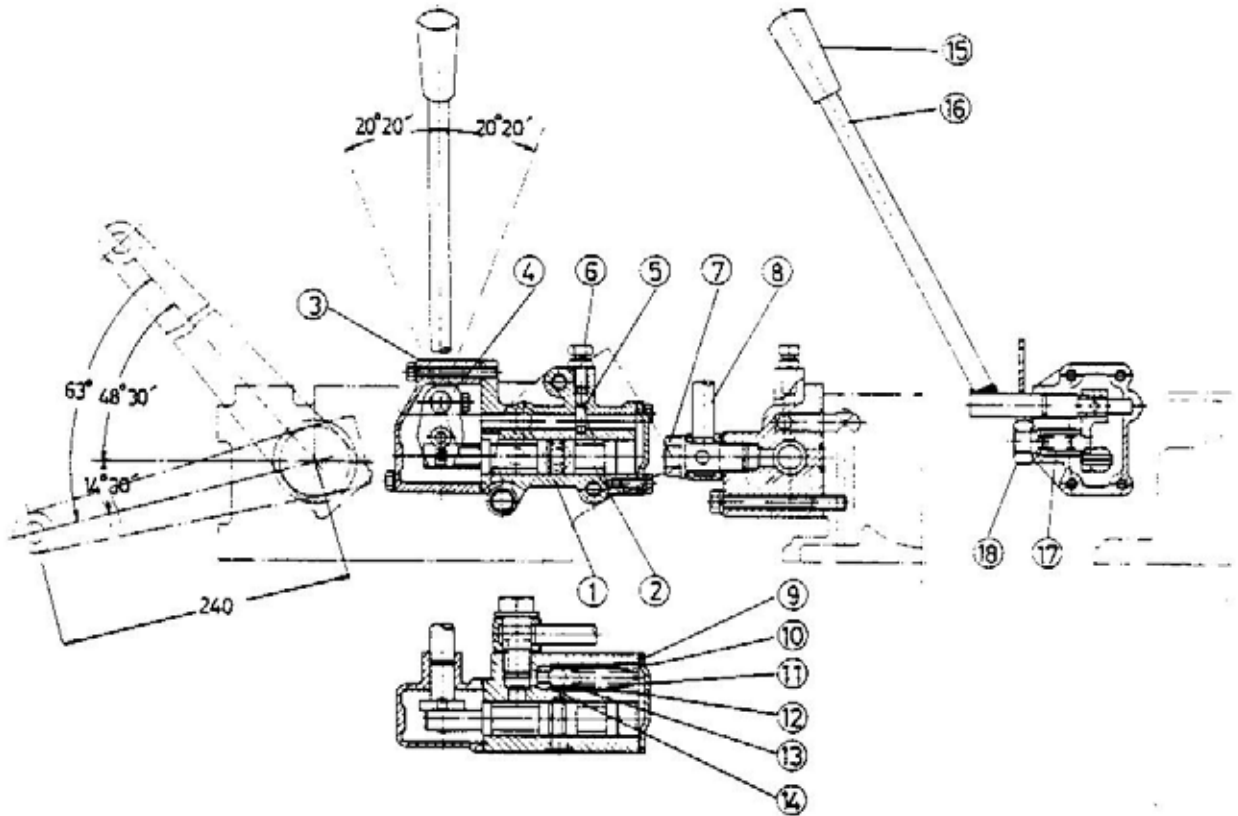
12.2 Speed change gear structure for B6000E



- | | |
|------------------------|-----------------------|
| ① BUSH | ⑪ PLATE, check |
| ② PIN, rod guide | ⑫ FORK, shift 2-3 |
| ③ FORK, shift | ⑬ FORK, shift |
| ④ SHAFT, fork | ⑭ SHAFT, fork |
| ⑤ STOPPER | ⑮ ROD, fork shaft |
| ⑥ LEVER, rot. s-change | ⑯ LEVER, aux s-change |
| ⑦ ARM, rot. s-change | ⑰ ARM, aux s-change |
| ⑧ SHAFT, fork | ⑱ HOLDER, fork rod 1 |
| ⑨ FORK, shift 1-R | ⑲ PLATE, plug |
| ⑩ BOLT, check plate | ⑳ PLUG |

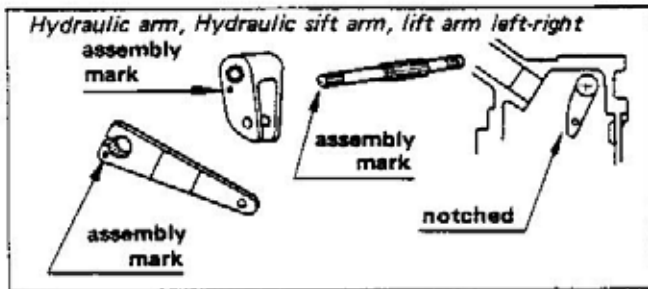
13. Hydraulic System

13.1 Hydraulic system structure



- | | |
|--------------------|--------------------|
| ① BODY, valve | ⑩ SCREW, adjusting |
| ② SPOOL | ⑪ SPRING |
| ③ COVER, valve | ⑫ COLLAR |
| ④ ARM, valve guide | ⑬ HOLDER, spring |
| ⑤ O RING | ⑭ HOLDER |
| ⑥ BOLT, adjusting | ⑮ GRIP, lever |
| ⑦ JOINT, eye | ⑯ LEVER, control |
| ⑧ PIPE | ⑰ SPRING |
| ⑨ CAP | ⑱ BOLT |

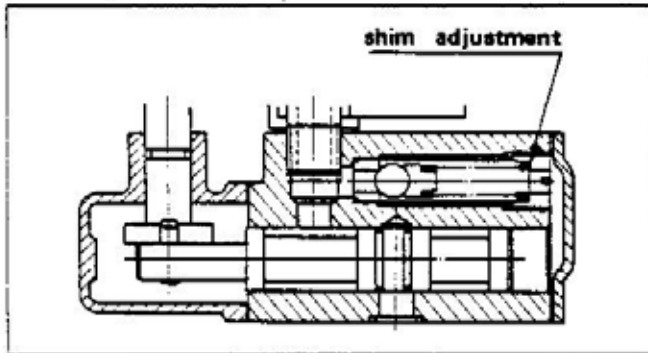
13.2 Hydraulic lift



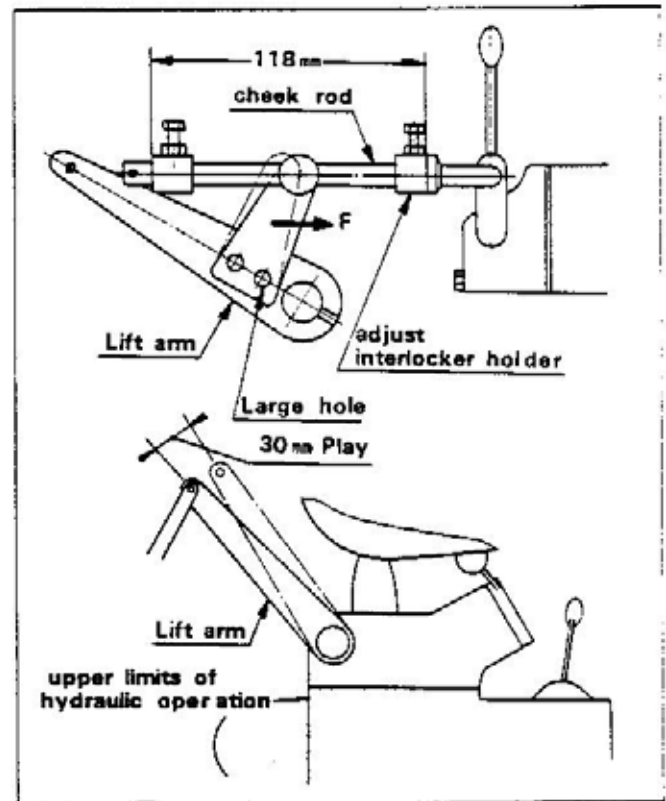
Direction is for notched side facing forward be careful of side.

13.3 Control valve

Relief pressure (85 kg/cm²)



13.4 Adjustment of implement lift



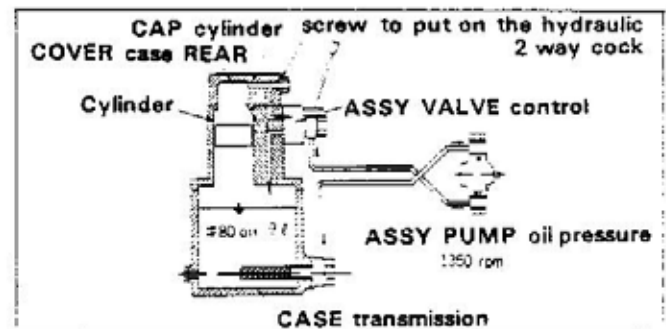
install tilted in direction of arrow amount is play of hole.

13.5 Hydraulic system

The hydraulic system in the Model B8000 tractor uses the oil in the transmission case so be sure to use high quality #80 gear oil in the transmission case. Also change oil before it becomes dirty. It should be added that oil must not be drained from the transmission case and the engine started at the time of repairs.

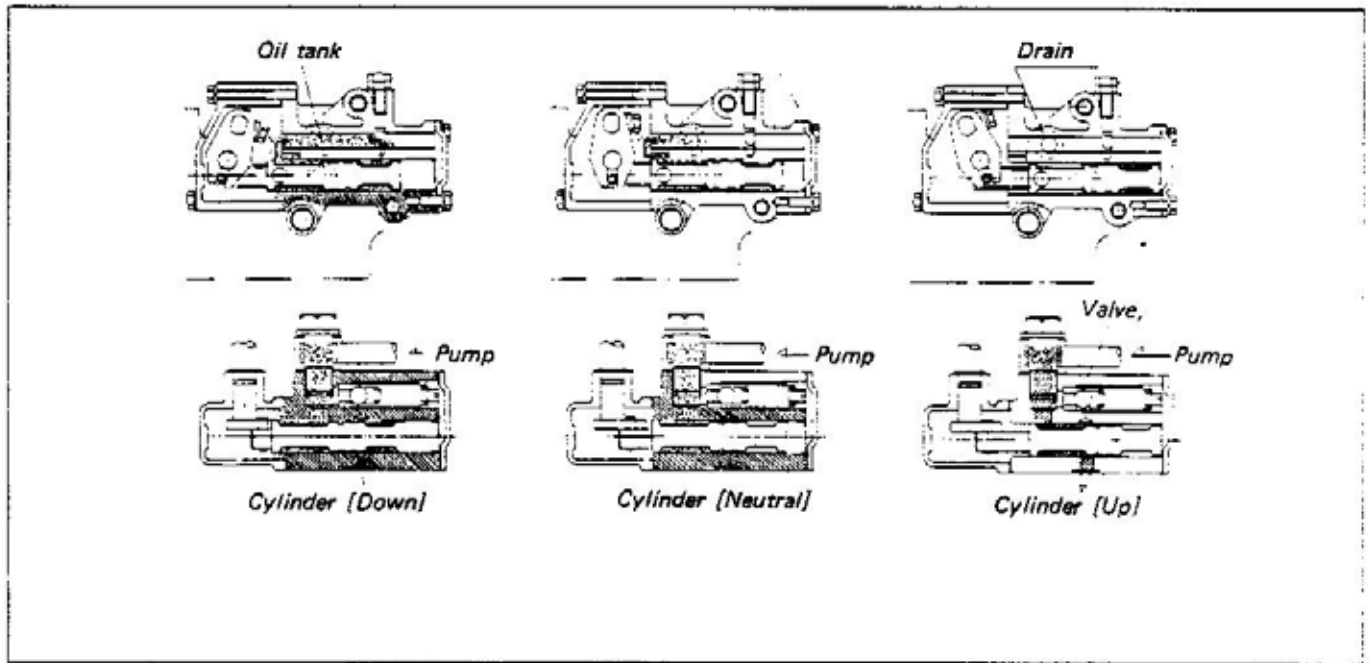
13.6 Hydraulic pump

A gear pump is used for the hydraulic system; and the capacity is 10.8 liters/minute discharge, the relief set pressure being 85 kg/cm². It is directly connected to the engine so as long as the engine is running, it will operate even if the clutch is disengaged.



13.7 Control valve

The operation is as shown in the diagram. The relief valve is within the control valve. The set pressure is 85 kg/cm^2 .

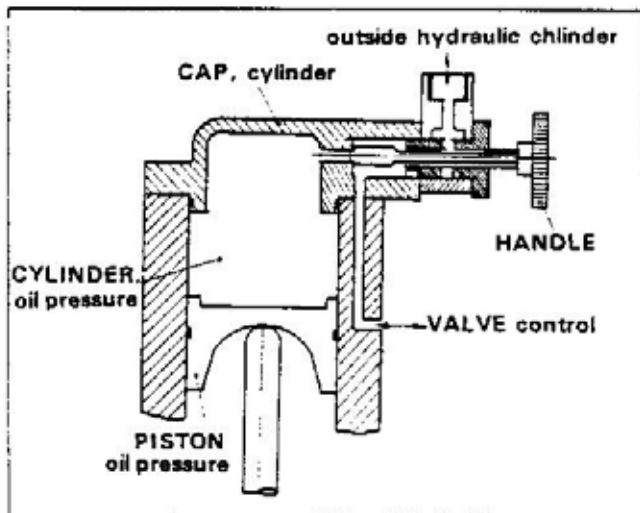


13.8 Hydraulic 2-way cock

At the time of using attachments with hydraulic system, attach this 2 way cock to the cylinder cap. Control the equipment so that either the hydraulic system of the attachment or the cylinder of tractor hydraulic system works.

To attach the hydraulic 2 way cock, remove the cylinder cap and then remove the plug on the cylinder cap. Then screw in the hydraulic 2 way cock where the plug formerly was.

A large pressure is on the packing of the cylinder cap so if the packing should be damaged even a little, replace the packing with a new one.

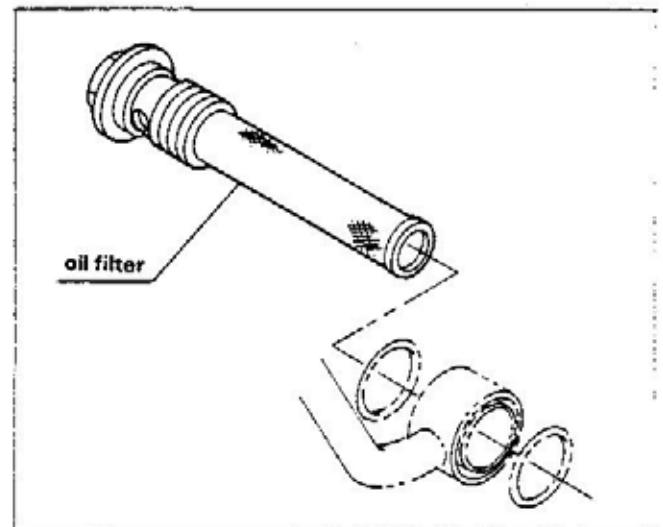


13.9 Hydraulic cylinder

The hydraulic cylinder is of the single acting type.

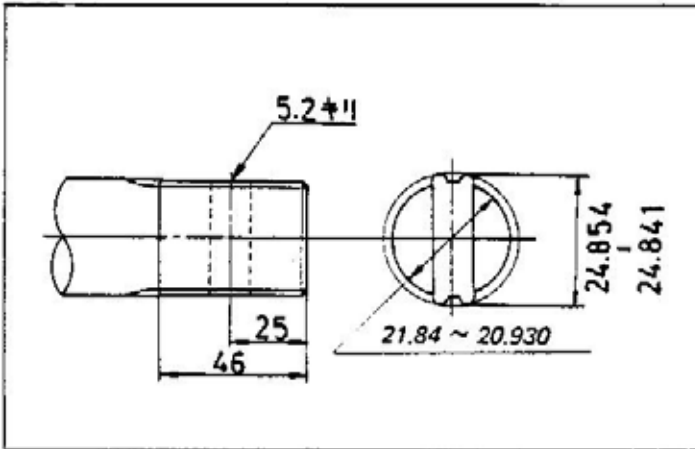
13.10 Hydraulic system oil filter

An oil filter is set where the inlet pipe of the hydraulic pump is connected to the transmission case.



14. PTO

Figure of the PTO shaft on transmission case rear

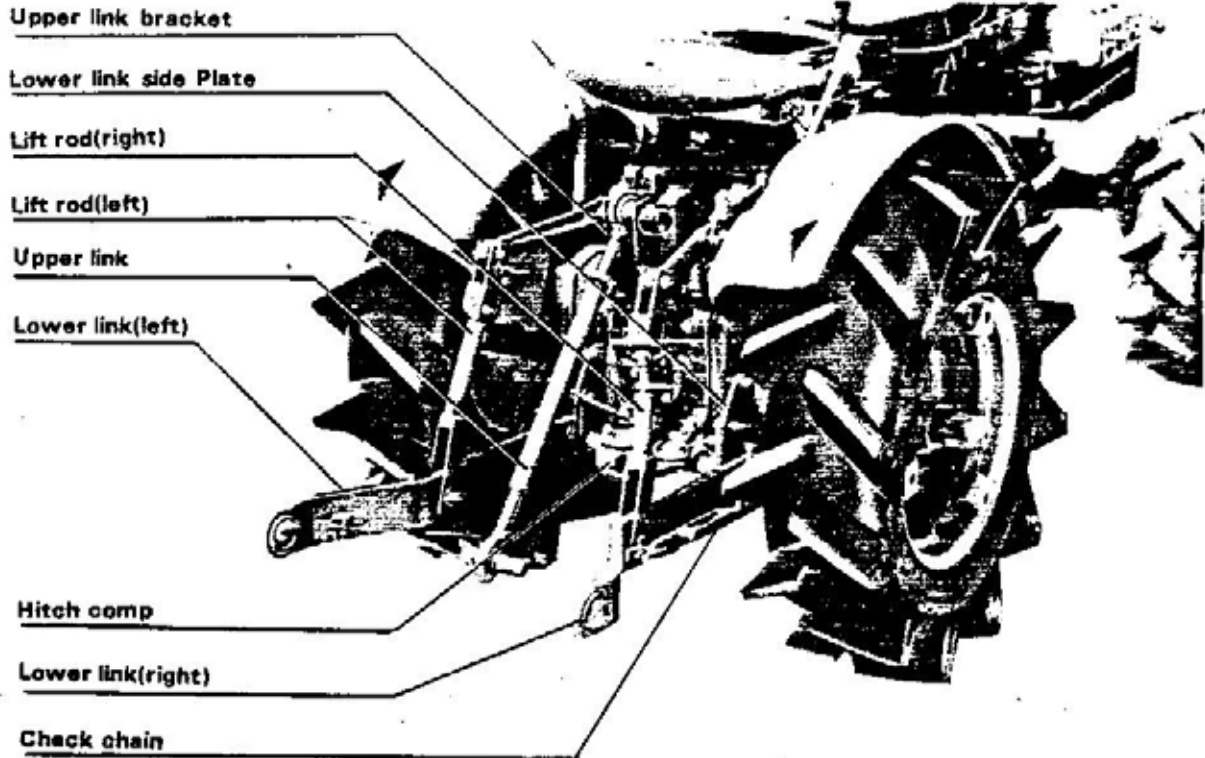


Teeth 10
Module 2.117

RPM

1st speed 560 rpm
2nd speed 840 rpm
3rd speed 1,350 rpm

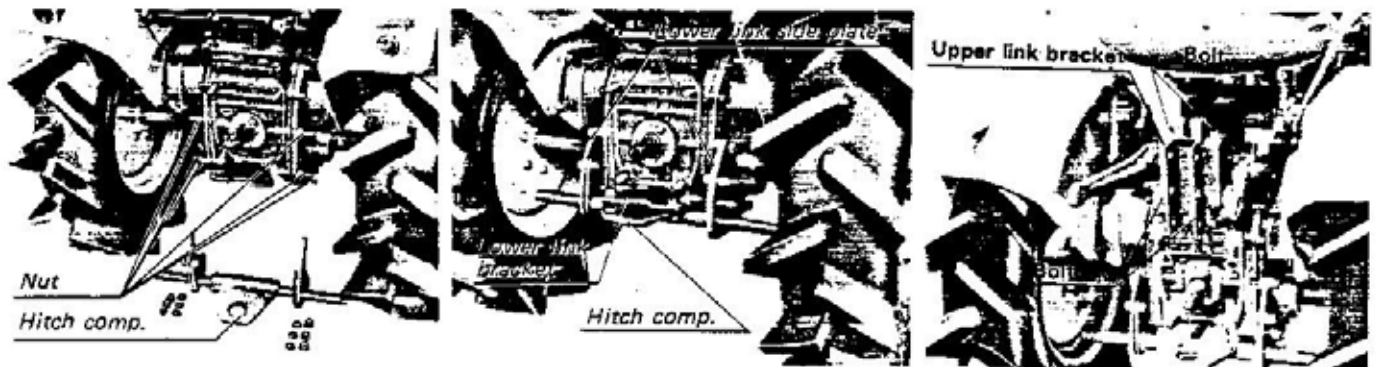
15. Three-point Hitch



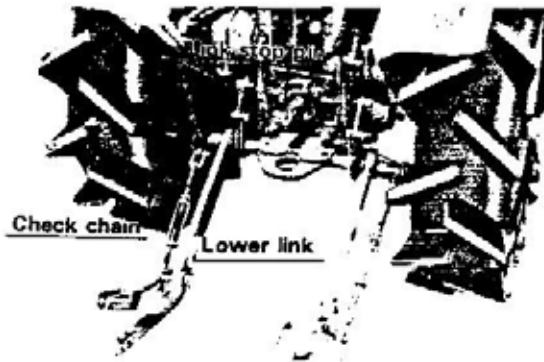
Implements which need a 3-point hitch for connection, can be attached only to B6000.

15.1 ATTACHING OF 3-POINT HITCH

- (1) Remove three nuts fastening differential gear case and axle cases provided on each side.
- (2) Attach the hitch comp. to the lower link bracket support by means of two bolts. Then fix the lower link side plates to the main body using differential gear case and axle case fastening nuts.
- (3) Attach the upper link bracket by means of two bolts and nuts.

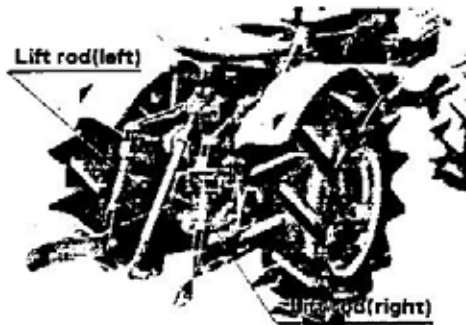


- (4) Place a pair of lower links (right and left) and check chain brackets around the hitch bar. Then attach link stop pins to prevent lower links from slipping out.

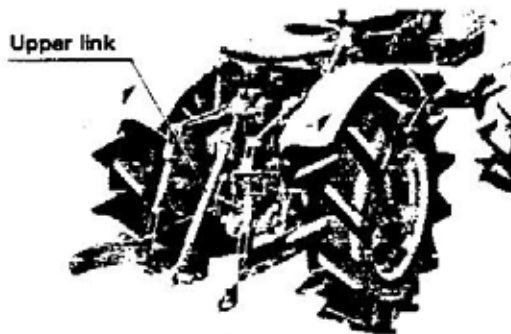


- (5) Attach lift rod (right or the one with handle) to lower link (right) and lift arm (right), and lift rod (left) to lower link and arm (each for left), using pins.

Note The lift rod is not straight but it is bent a little, thus be careful about its top and bottom ends, or fitting angle.



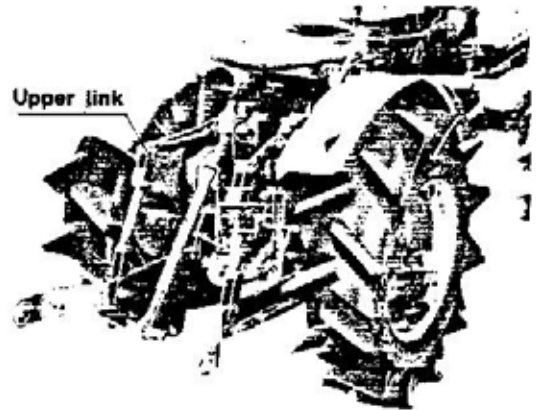
- (6) Attach the upper link by means of upper link fitting bracket pin.



15.2 ADJUSTMENT OF 3-POINT HITCH

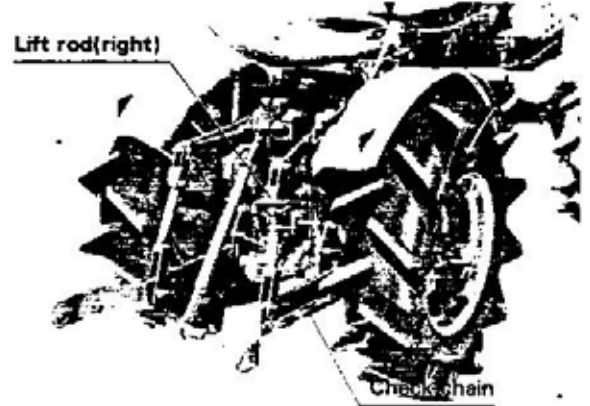
■ Adjustment by upper link

By changing the length of the upper link, it is possible to adjust the inclination of the implement attached. For example, when the upper link is shortened, an implement inclines forward, resulting in higher plowing efficiency.



■ Adjustment by lift rod

The lift rod (right) is provided with a handle for expansion. This handle maintains horizontal balance of an implement.



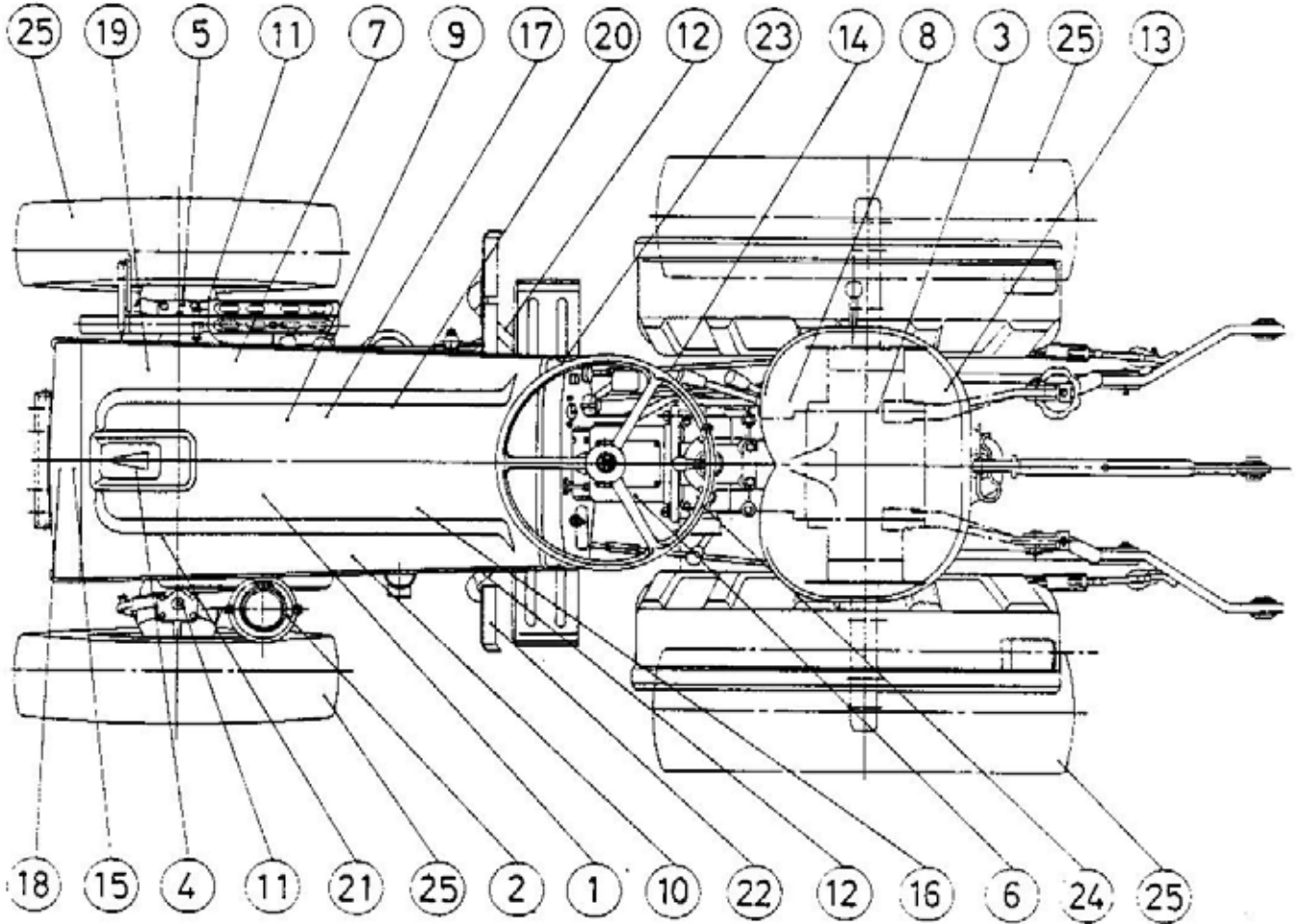
■ Adjustment of check chains

The check chains prevent 3-point hitch and rear wheels from touching each other, as might be caused by rolling of an implement.

If the check chains are stretched too tight the force, which has to be born by chain and implement, falls only on the chain and may break it. Thus adjustment of the check chains is necessary so that the lower links do not touch the rear wheels.

16. Maintenance and Check-List

16.1 MAINTENANCE AND CHECK-LIST



(Remarks) ● : Check or Replenishing
○ : Exchange or Cleaning

No.	Items	Service	Capacity	Operation Time			
				Daily (before operation)	Every 50hrs.	Every 100hrs.	Every 300hrs.
1	Engine crankcase oil	SAE30, 20, 10W-30	0.53GA(2 lit.)	●	○ : Change at initial 35 hours, every 75 hours thereafter.		
2	Air cleaner oil	Same	Up to the level	●	○		
3	Transmission case oil	SAE80	2.38GA(9 lit.)	●	○		○
4	Front axle case oil	SAE80	0.13GA(0.5 lit.)		○		○
5	Front wheel gear case (right & left sides)	SAE80	0.05GA(0.2 lit.)		○ Initial:		○ There after
6	Steering case	SAE80	0.05GA(0.2 lit.)				○
7	Crankcase oil filter				○		○
8	Hydraulic oil filter				○		○
9	Fuel filter						○
10	Cartridge filter			(Change once in 3 years.)			
11	King pin & Rod end	Chassis grease	proper	●			
12	Pedal shafts	Chassis grease	proper	●			
13	Interlocking rod	Lube oil or grease	proper	●			
14	Front wheel drive lever		proper	●			
15	Radiator	Water amount, leakage		●			○
16	Battery	Electrolyte, charg. condition		●	○ : Change once in 1 or 2 months. Replace once in about 2 years.		
17	Fuel tank	Fuel amount	2.64GA(10 lit.)	●			
18	Radiator hose	Leakage			(○ Replace every 2 years)		
19	Nozzle piece	Checking					○
20	Fuel pipe	Leakage	(Replace every 2 years)				●
21	Fan belt	Tention					●
22	Clutch	Free travel					●
23	Brake	Free travel					●
24	Steering	Free travel					●
25	Tire	Pressure		●			

16.2 TROUBLES AND COUNTERMEASURES FOR BATTERY

Condition of Battery	Cause of Trouble	Measures	Precaution
Starter does not function	Battery over-used until light becomes dim.	Charge for long period by ordinary charging method until gas develops amply. (24 hour charging)	Do not overuse the battery and charge before fully discharged. (Refrain from overdischarging)
	Charging of battery neglected.		
	Defective generator, rectifier	Repair generator and replace defective rectifier.	Check generator, rectifier.
	Defective terminal contacts	Charge battery well. Wash terminal with hot water and tighten well.	Keep terminals clean, tighten well and grease to prevent corrosion.
	Life of battery expired	Replace battery	
From beginning, starter does not function, and lights become dim quickly.	Battery not charged well	Charge battery for long period by ordinary charging method. (24 hr charging)	Charge battery well before using.
Upper part of battery plates white when seen from hole in top.	Battery used with shortage of electrolyte.	Add distilled water and charge battery.	Make routine checks of electrolyte.
	Battery over-used. Moreover, charging was neglected. (Refrain from over-discharging.)	Charge for a long period.	Do not overuse the battery and before fully discharged.
Battery cannot be charged, even if tried.	Defective generator, rectifier.	Check generator and rectifier and charge for long period by ordinary charging method.	Make routine checks of generator, rectifier and terminals.
	Defective terminal contacts causing sulphation of electrodes.		
	The current of the generator during operation is too large causing electrodes to drop, bend or short-circuit.	Decrease the charging current of generator. Repair or exchange defective battery.	Be careful of charging current of generator.
	Life of battery expired.	Exchange battery.	
Corrosion of terminals severe and terminals be heated.	Contact of terminals defective, terminals dirty.	Wash terminals and tighten well.	Keep terminals clean and well tightened. Apply grease to prevent corrosion.
Electrolyte decrease rapidly.	Current of the generator during operation is too large.	Adjust charging current of generator.	Be careful of charging current of generator.
	Tractor being used in hot places.	Devise ways so temperature would not rise.	Be careful temperature does not rise.
	Storage battery cracked or small holes.	Replace battery	Secure battery to tractor so it would not move.

16.3 TROUBLES AND COUNTERMEASURES FOR ENGINE

■ When Engine is Difficult to Start

Cause	Countermeasures
Fuel is viscous and doesn't flow	<ul style="list-style-type: none"> • Check the fuel oil tank and fuel oil filter. • Remove water, dirt and other precipitation. • As all fuel oil will be filtered by the filter, if there should be precipitations or other foreign matters on the filter, clean well with kerosene.
Air or water mixed in fuel oil system	<ul style="list-style-type: none"> • If air mixed in the fuel filter or injection pipe, the fuel pump will not work properly. To attain proper fuel injection pressure, check carefully for loosened fuel pipe coupling, loose cap nut, etc. • Loosen air vent screws stop fuel filter and fuel injection pump to eliminate all the air in the fuel oil system.
Thick carbon deposits on orifice of nozzle piece	<ul style="list-style-type: none"> • This is caused when water or dirt is mixed in the fuel oil. Clean the nozzle injection piece, being very careful not to damage the orifice. • Check to see if nozzle piece is working properly or not. If not, change for new nozzle piece.
Valve clearance is wrong	<ul style="list-style-type: none"> • Correct to proper valve clearance of 0.008-0.01in (0.2-0.25mm) when the engine is cold.
Gas leakage from valve seat	<ul style="list-style-type: none"> • Grind valve.
Fuel injection timing is wrong.	<ul style="list-style-type: none"> • Adjust to proper fuel injection timing. • The proper injection timing is 78.8°F (26°) before top dead center.
Lubrication oil becomes viscous in cold weather and rotation of engine becomes heavy.	<ul style="list-style-type: none"> • Pour boiling water into the radiator. • Change grade of oil according to the weather (temperature).
Compression if insufficient	<ul style="list-style-type: none"> • Bad valve and excessive wear of rings, pistons and liners cause insufficient compression. Replace with new parts. • Remove air cleaner and pour about 5 cc (0.005 qt) lube oil into inlet tube.
Battery is discharged and the motor cannot pass compression point	<ul style="list-style-type: none"> • Charge battery. • Use decompression device. • In winter, always remove battery from tractor, charge fully and keep indoors. Set to tractor at time of use.

■ When Output is Insufficient

Cause	Countermeasures
Carbon struck around orifice of nozzle piece	<ul style="list-style-type: none"> • Clean orifice and needle valve, being very careful not to damage the nozzle orifice. • Check nozzle piece to see if good. If not, replace with new parts.
Compression is insufficient. Gas leakage from valve seat	<ul style="list-style-type: none"> • Bad valve and excessive wear of rings, pistons and liners cause insufficient compression. Replace with new parts. • Remove air cleaner and pour about 5 cc (0.005 qt) lube oil into inlet tube. Then it is possible to obtain compression. • Grind valves.
Fuel is insufficient	<ul style="list-style-type: none"> • Check fuel system.
Overheating of moving parts	<ul style="list-style-type: none"> • Check lube oil system. • Check to see if lube oil filter is working properly. • Filter screens or elements deposited with impurities would cause poor lubrication. Remove impurities. • Check to see if respective bearing clearance is not too large. • Adjust to proper fuel injection 78.8°F (26°) before top dead center.
Valve timing is wrong	<ul style="list-style-type: none"> • Adjust to proper valve clearance of 0.008-0.01in when the engine is cold.
Air cleaner is dirty	<ul style="list-style-type: none"> • Clean every 50 hours of operation
Fuel injection pressure is wrong	<ul style="list-style-type: none"> • Adjust to proper pressure of 1960 psi (140 kg/cm²)
Wear of the fuel injection pump	<ul style="list-style-type: none"> • Do not use poor quality fuel for it is apt to cause wear of the pump. Only use No 2 diesel fuel. • The fuel injection pump element and delivery valve assembly must be replaced.

■ When Engine Suddenly Stops

Cause	Countermeasures
Lack of fuel	<ul style="list-style-type: none"> * Check the fuel oil tank and refill if necessary. * Also check the fuel system. (Be careful air is not in system.)
Bad nozzle	<ul style="list-style-type: none"> * If necessary, replace with a new nozzle.
Moving parts are overheated due to shortage of lube oil or improper lubrication	<ul style="list-style-type: none"> * Check amount of engine oil with oil level gage. * Check lubricating oil system. * Check to see if element inside the lubricating oil filter has become old and clogged. If necessary, replace with new element. * Check to see if the respective bearing clearance is not too large.

CAUTION: When the engine has suddenly stopped, decompress the engine by the decomp and turn the engine lightly by pulling on the fan belt. If the engine turns easily without abnormalities, the cause of the trouble is usually lack of fuel or bad nozzle.

■ When Engine Must be Stopped Immediately

Cause	Countermeasures
Speed suddenly decreases or increases	<ul style="list-style-type: none"> * Check the adjustments and timing of injection and the fuel system.
Unusual sound is heard suddenly	<ul style="list-style-type: none"> * Check all moving parts carefully.
Color of exhaust suddenly turns dark	<ul style="list-style-type: none"> * Check the fuel injection system, especially the fuel injection nozzle.
Bearing parts are overheated	<ul style="list-style-type: none"> * Check the lubricating system
Oil lamp lights up during operation	<ul style="list-style-type: none"> * Check lubricating system. * Check to see if the respective bearing clearance is not too large. * Check the function of the regulating valve inside of oil pump.

■ When Color of Exhaust Gas is Specially Bad

Cause	Countermeasures
Fuel governing device bad	<ul style="list-style-type: none"> * Contact dealer for repairs.
Fuel is of extremely poor quality	<ul style="list-style-type: none"> * Select good quality fuel oil.
Nozzle is bad	<ul style="list-style-type: none"> * If necessary replace with new nozzle.
Combustion is incomplete	<ul style="list-style-type: none"> * Cause is poor atomization, improper injection timing, etc. because of trouble in injection system or in poor valve adjustment, or compressor leakage, poor compression, etc. Check for the cause.

17. Tractor Maintenance Standard

		B6000E (T)	96000
Front wheel alignment	1. Toe-in	0 ~ 0.2 in (0 ~ 5mm)	0 ~ 0.2 in (0 ~ 5mm)
	2. King pin, O.D.	$20\phi \begin{matrix} -0.020 \\ -0.052 \end{matrix}$	$20\phi \begin{matrix} -0.020 \\ -0.041 \end{matrix}$
	3. King pin bushing, I.D.	$20\phi \begin{matrix} -0.051 \\ 0 \end{matrix}$	$20\phi \begin{matrix} -0.021 \\ 0 \end{matrix}$
	4. Clearance between king pin and bushing	0.0008 ~ 0.004 in (0.020 ~ 0.103mm)	0.0008 ~ 0.0024 in (0.020 ~ 0.062mm)
	5. Limits of wear for bushing	0.8 in (20.20mm)	0.8 in (20.20mm)
Front axle	1. Center pin diameter	$20\phi \begin{matrix} +0.03 \\ -0.12 \end{matrix}$	$20\phi \begin{matrix} +0.03 \\ -0.12 \end{matrix}$
	2. Center pin bushing, I.D.	$20\phi \begin{matrix} +0.2 \\ 0 \end{matrix}$	$20\phi \begin{matrix} +0.2 \\ +0.15 \end{matrix}$
	3. Clearance between center pin and bushing	(0.03 ~ 0.32mm)	(0.03 ~ 0.32mm)
	4. Limits of wear, center pin and bushing	0.8 in (20.40mm)	0.8 in (20.40mm)
	5. Clearance between front wheel support and center pin bushing	0.008 in (0.2mm)	0.008 in (0.2mm)
	6. Limits of wear for above	0.04 in (1.0mm)	0.04 in (1.0mm)
Steering	1. Type	Worm and worm wheel type	Worm and worm wheel type
	2. Gear ratio	15 : 1	15 : 1
	3. Minimum turning radius	59.06 in (1.50mm)	63 in (1.60m)
	4. Play at outer circumference of handle	0.39 ~ 1.18 in (10 ~ 30mm)	0.39 ~ 1.18 in (10 ~ 30mm)
	5. Limits of repair for loose handle in up-down direction	0.008 in (0.2mm)	0.008 in (0.2mm)
	6. Limits of repair for loose sector shaft	0.008 in (0.2mm)	0.008 in (0.2mm)
	7. Limits of wear for loose tie-rod ends	0.012 in (0.3mm)	0.012 in (0.3mm)
Brakes	1. Type	Expansion type mechanical brake	Expansion type mechanical brake
	2. Drum, I.D.	95 ϕ	95 ϕ
	3. Brake shoe thickness	_____	_____
	4. Limits of wear for above	_____	_____
	5. Standard lining thickness	0.14 in (3.5mm)	0.14 in (3.5mm)
	6. Limits of wear for above	0.098 in (2.5mm)	0.098 in (2.5mm)
	7. Brake pedal play	0.39 ~ 0.79 in (10 ~ 20mm)	0.39 ~ 0.79 in (10 ~ 20mm)
Main clutch	1. Type	Dry, single plate type	Dry, single plate type
	2. Disk, O.D.	184 ϕ	184 ϕ
	3. Disk, I.D.	127 ϕ	127 ϕ
	4. Combined above thickness	0.3 in (7.5mm)	0.3 in (7.5mm)
	5. Limits of wear for above	0.216 in (5.5mm)	0.216 in (5.5mm)
	6. Play of clutch pedal	0.59 ~ 1.18 in (15 ~ 30mm)	0.59 ~ 1.18 in (15 ~ 30mm)
	7. Limits of repair for levelness of facing	0.0157 in (0.40mm)	0.0157 in (0.40mm)
	8. Limits of use for facing	0.0118 in (0.3mm)	0.0118 in (0.3mm)
	9. Height of release lever (from flywheel surface)	1.79 in (45.5 ± 0.7mm)	1.79 in (45 ± 0.7mm)
	10. Limits in height of above	0.0197 in (0.5mm)	0.0197 in (0.5mm)
	11. Free length of clutch spring	2.54 in (64.5mm)	2.54 in (64.5mm)
Propeller shaft	1. Wear of pilot bearing	0.0039 in (0.10mm)	0.0039 in (0.10mm)
	2. Limits of wear of spline (outer side of disk sways)	0.059 in (1.50mm)	0.059 in (1.50mm)

		B6000E (T)	B6000
Transmission	1. Type	Selective	Selective
	2. Clearance between back gear (bushing) and shaft	0.0008 ~ 0.004 in (0.020 ~ 0.102mm)	0.0008 ~ 0.004 in (0.020 ~ 0.102mm)
	3. Limits of use of above	0.0059 in (0.15mm)	0.0059 in (0.15mm)
	4. Limits of use (dia.) of needle bearing	0.002 in (0.05mm)	0.002 in (0.05mm)
	5. Gear back-lash	0.004 ~ 0.0079 in (0.1 ~ 0.2mm)	0.004 ~ 0.0079 in (0.1 ~ 0.2mm)
	6. Limits of use of above	0.016 in (0.40mm)	0.016 in (0.40mm)
	7. Clearance between gear and spline	0.0012 ~ 0.003 in (0.030 ~ 0.078mm)	0.0012 ~ 0.003 in (0.030 ~ 0.078mm)
	8. Limits of use of above	0.0079 in (0.20mm)	0.0079 in (0.20mm)
	9. Width of shift fork	0.276 in ($7_{-0.2}^{+0.1}$ mm)	0.276 in ($7_{-0.2}^{+0.1}$ mm)
	10. Width of shift gear groove	0.276 in ($7_{0}^{+0.1}$ mm)	0.276 in ($7_{0}^{+0.1}$ mm)
	11. Clearance between fork and groove width	0.004 ~ 0.0118 in (0.1 ~ 0.3mm)	0.004 ~ 0.0118 in (0.1 ~ 0.3mm)
	12. Limits of use for above	0.02 in (0.50mm)	0.02 in (0.50mm)
Differential	1. Type	Spiral bevel gear type	Spiral bevel gear type
	2. Backlash of bevel pinion and spiral bevel gear	0.004 ~ 0.0079 (0.10 ~ 0.20mm)	0.004 ~ 0.0079 in (0.10 ~ 0.20mm)
	3. Limits of repair for above	—	—
	4. Contact of above teeth	0.0262 in (2/3mm)	0.0262 in (2/3mm)
	5. Thickness of bevel adjusting shim	0.0315, 0.04, 0.047 in (0.8, 1, 1.2mm)	0.0315, 0.04, 0.047 in (0.8, 1, 1.2mm)
	6. Backlash of diff Pinion and diff side gear	0.0079 ~ 0.01 in (0.20 ~ 0.25mm)	0.0079 ~ 0.01 in (0.20 ~ 0.25mm)
	7. Limits of repair for above	0.016 in (0.40mm)	0.016 in (0.40mm)
	8. Thickness of diff side gear	0.04 in ($1.0_{-0.05}^{+0.03}$ mm)	0.04 in ($1.0_{-0.05}^{+0.03}$ mm)
	9. Thickness of diff pinion thrust collar	0.047 in ($1.2_{-0.05}^{+0.03}$ mm)	0.047 in ($1.2_{-0.05}^{+0.03}$ mm)
	10. Thickness of diff pinion thrust collar	0.04 in ($1.0_{-0.1}^{0}$)	0.04 in ($1.0_{-0.1}^{0}$)
	11. Clearance between pinion gear and pinion shaft	0.0006 ~ 0.0018 in (0.016 ~ 0.045mm)	0.0006 ~ 0.0018 in (0.016 ~ 0.045mm)
12. Free length of diff. lock spring	1.575 in (40mm)	1.575 in (40mm)	
Final Gear	1. Type	Fixed type	Fixed type
	2. Gear ratio	12 : 55	12 : 55
	3. Backlash	0.004 ~ 0.0079 in (0.10 ~ 0.20mm)	0.004 ~ 0.0079 in (0.10 ~ 0.20mm)
	4. Limits of use for above	0.02 in (0.50mm)	0.02 in (0.50mm)
Tires	1. Front wheel tire size	400-9 20x800-10	6-12
	2. Front tire pressure	22.4psi 24psi	16.8psi
	3. Rear wheel tire size	7-16 27x850-15	7-16
	4. Rear tire pressure	25.6psi 11.2psi	25.6psi
Hydraulic pump (For lifting)	1. Type	Gear pump	Gear pump
	2. Pressure	6.07psi (85kg/cm ²)	6.07psi (85kg/cm ²)
	3. Capacity	10.8 l/min.	10.8 l/min.
	4. Arm raising time	1.2 sec	1.2 sec
	5. Lifting power	1388.89bs (630kg)	1388.89bs (630kg)
Hydraulic pump	1. Type	—	—
	2. Pressure	—	—
	3. Capacity	—	—

		B6000E (T)	B6000
Hydraulic cylinder	1. Std. size of cylinder, I.D.	$60\phi^{+0.1}_{-0.06}$ mm	$60\phi^{+0.1}_{-0.06}$ mm
	2. Limits of use for above	2.368 in (60.15mm)	2.368 in (60.15mm)
	3. Limits of depth in axial direction	0.002 in (0.05mm)	0.002 in (0.05mm)
	4. Limits of width in axial direction	0.004 in (0.10mm)	0.004 in (0.10mm)
	5. Adjusted hydraulic pressure	6.07psi (85kg/cm ²)	6.07psi (85kg/cm ²)

Tightening torque of bolts and nuts, and list of 7T bolts

(1) Tightening torque of bolts and nuts

Nominal diameter	Ordinary bolts	Special bolt	
	SS41	S40C	S45C
6M	85 ~ 90	100 ~ 115	
8M	180 ~ 210	240 ~ 280	
10M	400 ~ 460	490 ~ 570	
12M	640 ~ 740	790 ~ 920	
14M	1100 ~ 1280	1260 ~ 1500	

(2) Places 7T bolts are used.

Always use 7T bolts where 7T bolts are used.

		Dia.	Pitch	Length	Quantity
1	Rear case cover	10	1.5	1.57 in (40mm)	3
		10	1.5	1.378 in (35mm)	4
2	Axle case, R.L.	10	1.5	1.378 in (35mm)	8
		12	1.75	1.97 in (50mm)	6
3	Lower link bracket support	12	1.75	1.378 in (35mm)	3
4	Differential gear case				
	37T bevel gear	8	1.25	0.79 in (20mm)	4
5	Cylinder cap	12	1.75	1.5 in (38mm)	2
		12	1.75	1.77 in (45mm)	2
6	Differential gear case				
		37T bevel gear-front wheel	8	1.25	0.79 in (20mm)
7	Knuckle arm	8	1.25	1.5 in (38mm)	8
8	Duplex rear wheel leg	12	1.25	1.18 in (30mm)	2



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Kubota		PART NUMBER			
		78700-70169			
BIN LOC.	DESCRIPTION				
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01	1	1	24568 516562		
LINE NO.	QTY. ORD.	QTY. SHIPD.	DEALER NO.	ORD. NO.	CUST. BIN LOC.